

A large, bright sun with a lens flare effect is positioned in the center-left of the slide. It is surrounded by several abstract, organic shapes in shades of teal and yellow. In the bottom left corner, there is a stylized, wavy line graphic in yellow and teal. The entire background is a solid purple color.

Advanced sun protection

with Titanium Dioxides and Functional Fillers

Pigments & Functional Materials (PM-PFC-RT)
June 2017

MERCK

Agenda

1

Introduction

Effects of **visible light/**
HEV on skin

Performance of titanium dioxides in
the HEV light range

Performance of functional fillers in
the HEV light range

2.1

2.2

2.3

3.1

3.2

3.3

Effects of **near infrared light** on
skin

Performance of titanium dioxides in
the near- infrared light range

Performance of functional fillers in
the near-infrared light range

4

Conclusion

5

Appendix: References/ Test Materials

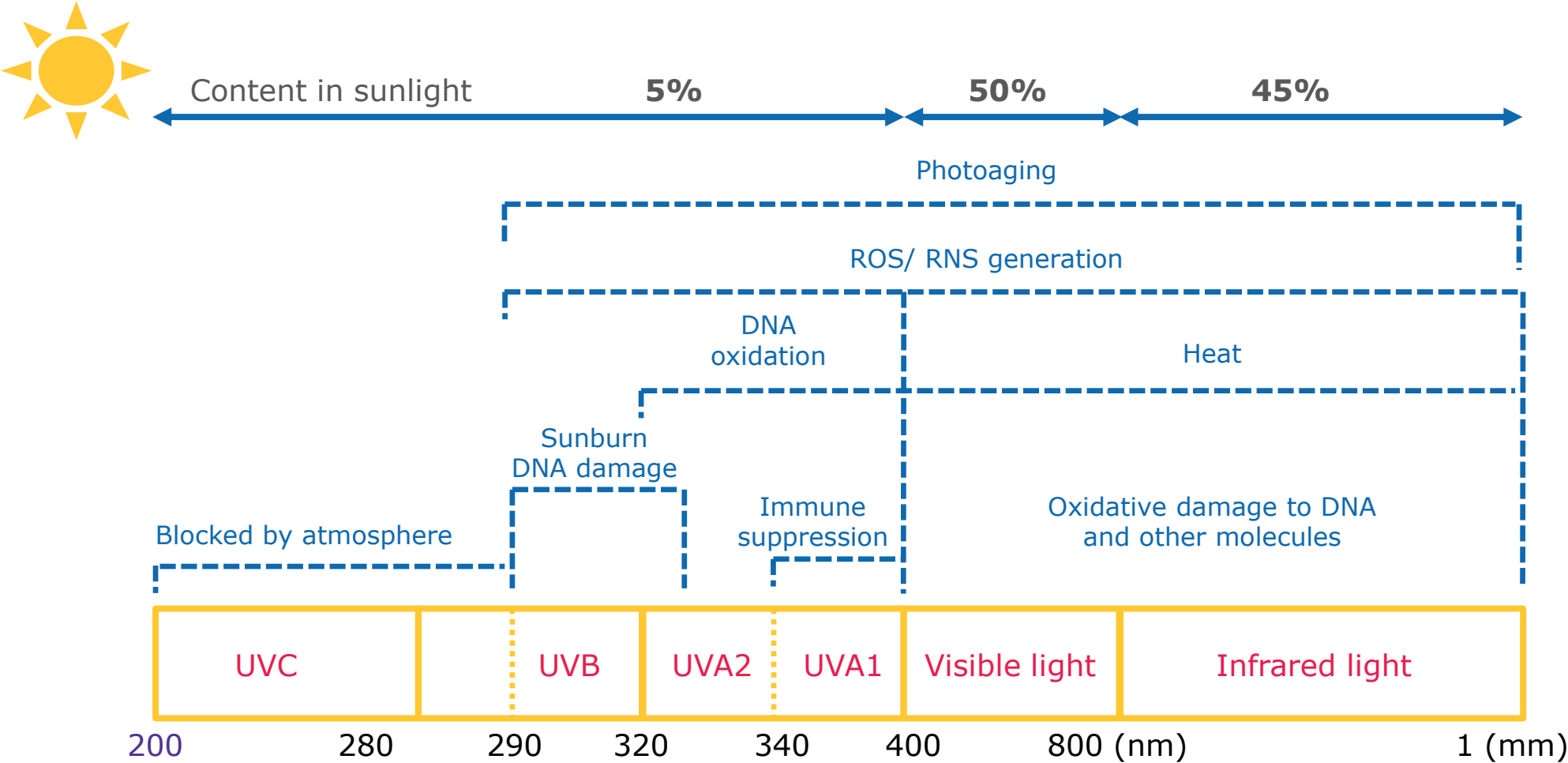
01 introduction



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Solar radiation spectrum

Impact on skin



Source [1]: Int. Journal Cos. Science 2013, 35, 224-232

Solar radiation spectrum

Impact on skin layers

Ultraviolet light (100-400 nm)

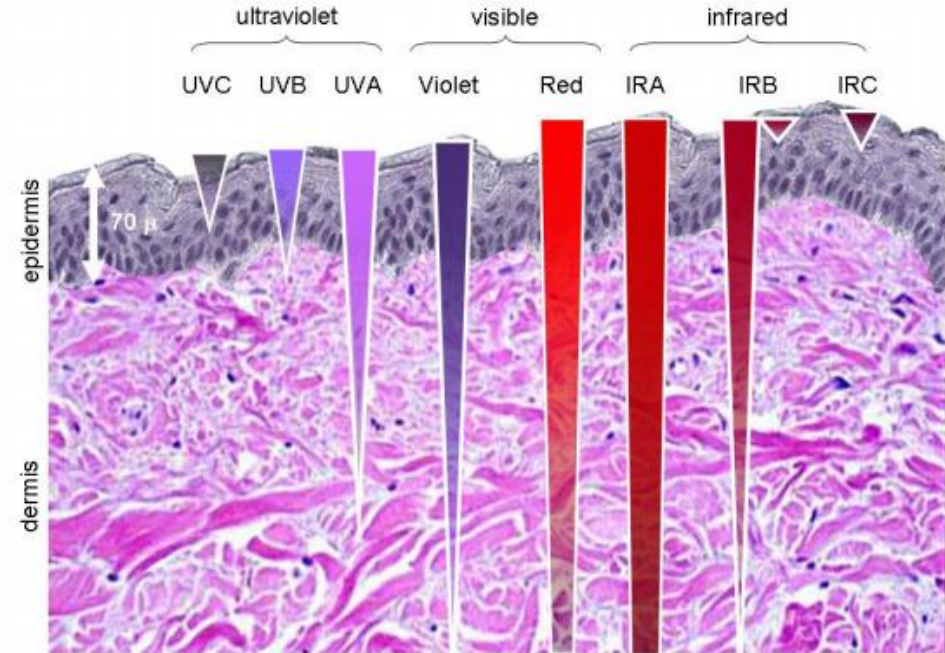
- UVC (100-280 nm) absorbed by ozone in the atmosphere
- **UVB** (280-320 nm) absorbed by epidermis and keratinocyte DNA
- **UVA** (320-400 nm) penetration to dermis

Visible light (400-800 nm) penetration to dermis

- **Blue/violet light or HEV** (400-500 nm)

Infrared light

- **IR-A** (800-1450 nm) penetration to dermis
- IR-B (1450-3000 nm) absorbed by epidermis
- IR-C (3000 nm- 1 mm) absorbed by epidermis



Source [13] : SCENIHR, Health Effects of Artificial Light, 2012



Market trend (Mintel Database)



Cream Gel, SPF 40, Thailand

- UVB/ UVA/ **HEV**
- Formulated with HEV shield
- org. UV filters, TiO₂, extracts



Sun Cream SPF 50, Spain

- UVB/ UVA/ **HEV**
- org. UV filters, TiO₂, extracts and antioxidants



UV sunscreen, SPF 40, Japan

- UVB/UVA/ **blue/ far- infrared**
- Enriched with 5 ceramides
- org. UV filters, extracts



Dry Touch Gel, SPF 50+, Argentina

- UVB/ UVA/ **IR**
- enriched with XL-Protect
- org. UV filter and TiO₂



Energizing Protective Milk, SPF 30, France

- UVB/ UVA/ **VIS/ IR**
- Fractionated **melanin** absorbing **VIS** and reducing free radicals



Invisible Face Gel, SPF 30, Netherlands

- UVB/ UVA/ **VIS/ IR** + tan
- org. UV filters, AO and extracts



UV, VIS and IR protection



Second defense line:

Extracts and antioxidants only catch the free radicals already formed due to over exposure to UV, HEV (blue light) and IR-A light. It's a responsive action.



First defense line:

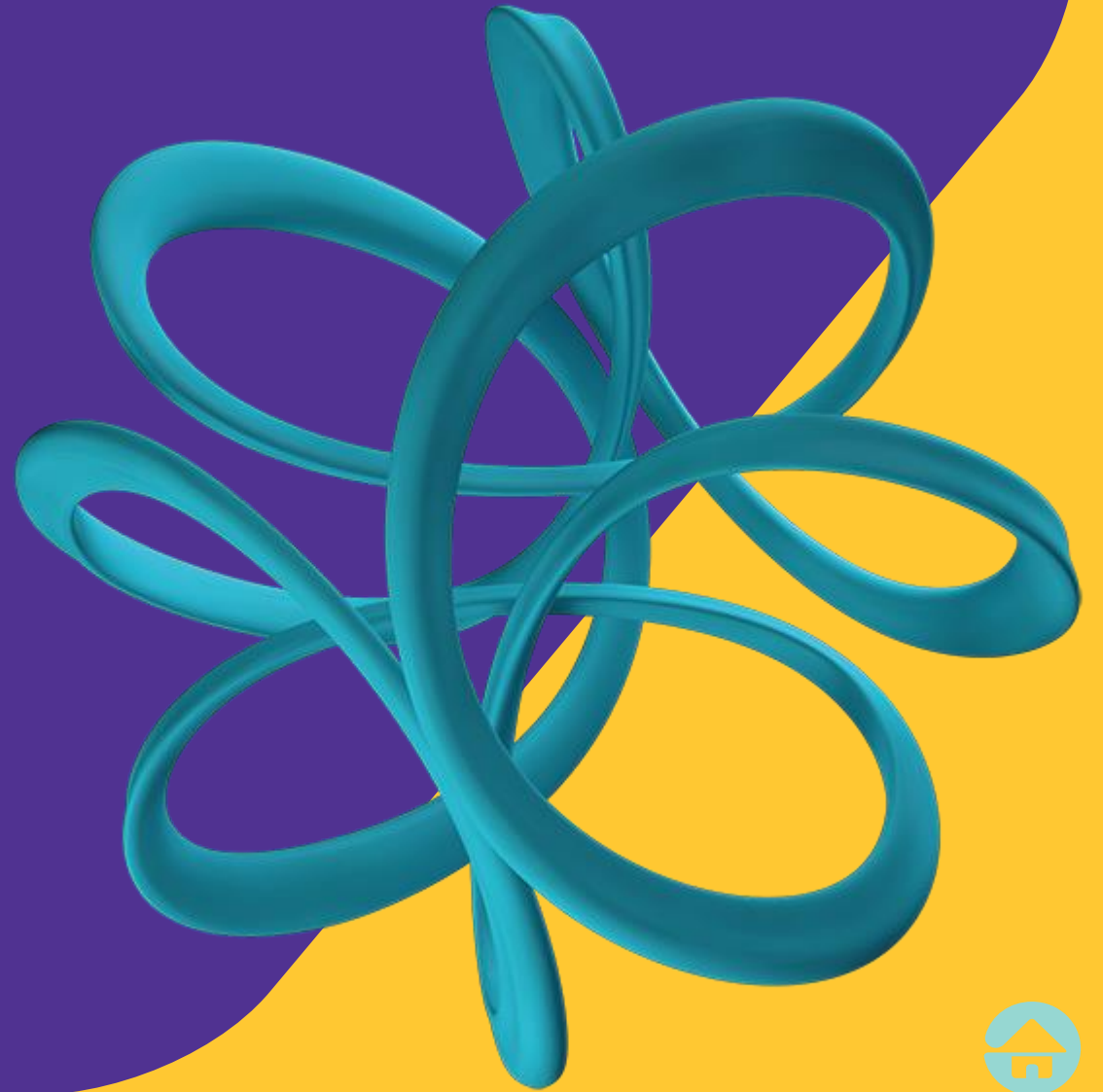
To prevent the skin from harmful damage due to over exposure, absorption, scattering, reflection in UV as well as in HEV (blue light) and IR-A light should be the first choice. A combination of both would be perfect.

02 visible light (VIS)/ high energy visible light (HEV)



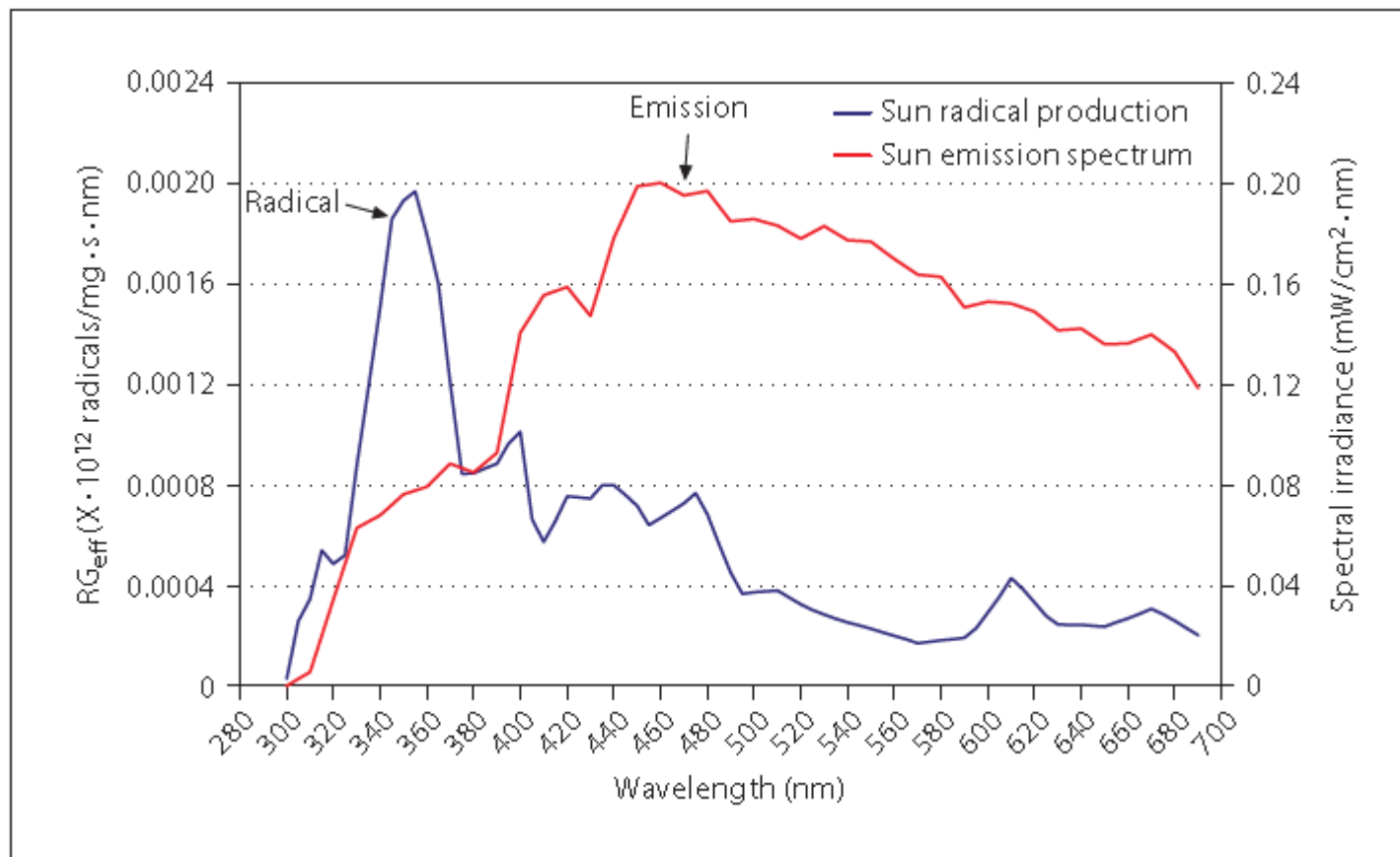
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2.1 Effects of VIS / HEV light on skin



Effect of visible light/ HEV on skin

Radical formation by sun



Source [15] : Skin Pharmacol Physiol, 2009, 22: 31-44

Radical formation in human skin – *ex vivo*, determination by ESR in the range 300 – 700 nm

- 50% of radicals formed in the UVA range and approx. 50% in visible light.
- ~ 35% in the region of high energy visible light (HEV)



Effect of visible light/ HEV on skin

Overexposure

Harmful effects on skin



Effects [6,10]

- Production of ROS, pro-inflammatory cytokines, MMP-1 and (MMP)-9 expression
- Decreased type 1 procollagen expression
- Depressed immunity and suppressed healing



Signs of premature aging

- Wrinkles
- Sagging skin
- Increased dryness
- Inflammation and redness
- Hyperpigmentation at 415 nm [3]



Effect of visible light/ HEV on skin

Sources of high energy visible light (HEV)

1

white daylight



2

lights sources

Replacement of traditional light bulbs by LEDs, electronic devices



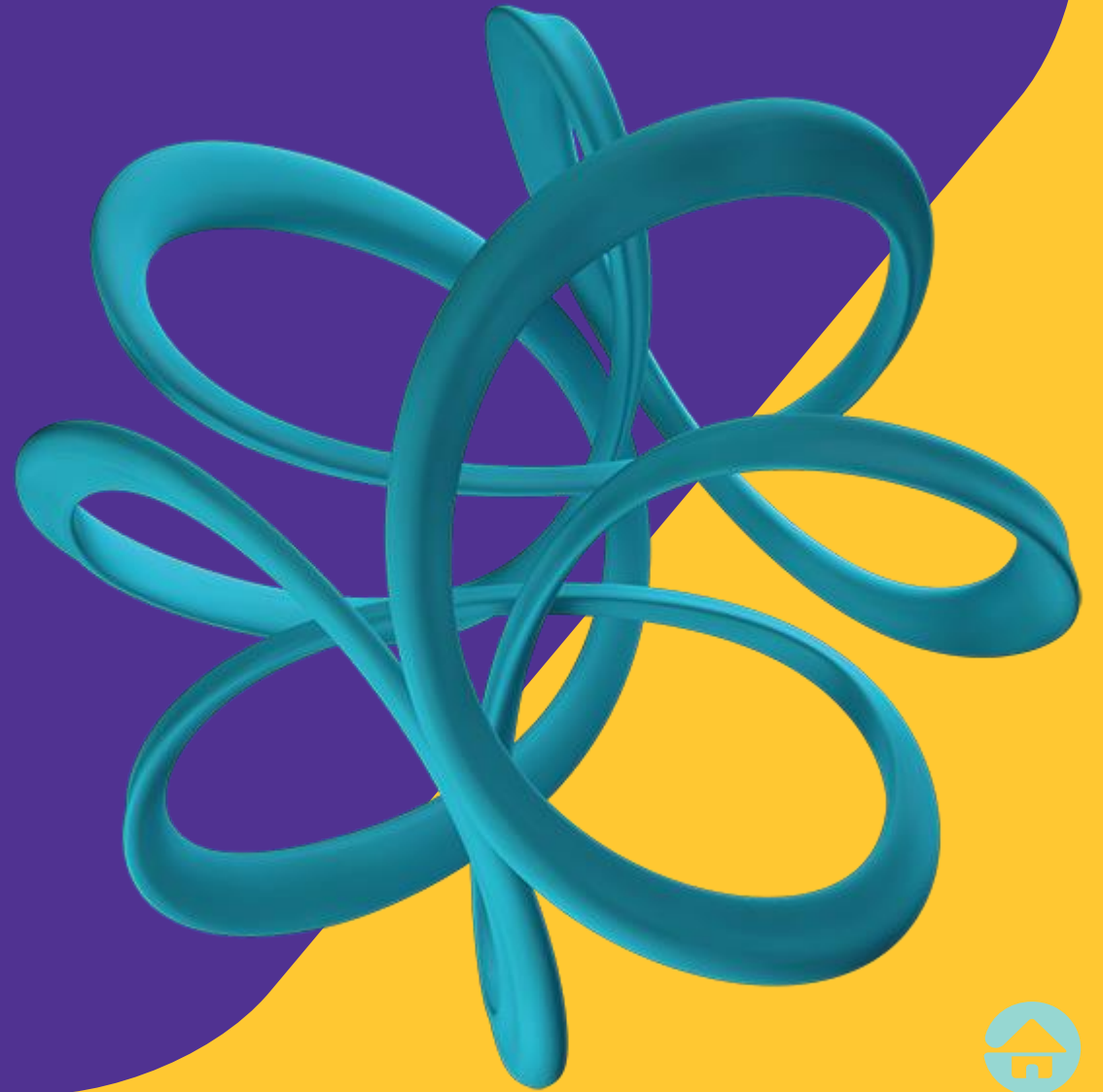
3

reflective surfaces

like snow, concrete, sand, water, glass



2.2 performance of TiO_2 in VIS/ HEV range



Performance of TiO₂ in visible light/ HEV range

Test Design

products

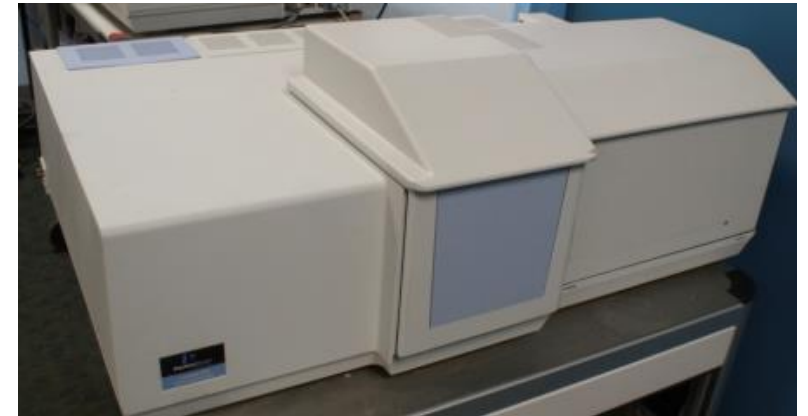
Placebo emulsions: (I) o/w, (II) w/si and (III) gel

Test emulsions (I), (II), (III) with **Titanium Dioxide (5 - 25 %)**

Method

Photometric measurements of the transmission T (%) with Perkin Elmer Lambda 900 in short cut cuvettes:

- Defined film thickness of 0.1 mm
- Wavelength: **VIS: 400 – 800 nm**
HEV: 400 – 500 nm



Read out

$$\text{Protection (\%)} = [1 - T_{(\text{emulsion with TiO}_2)} / T_{(\text{base emulsion})}] \times 100$$



(I) O/W test formulation

MDA-S-134-x Sun protection lotion with Titanium dioxide

Ingredients	Art. No.	INCI (EU)	[%]
A			
Titanium dioxide			3 - 25 %
RonaCare® AP	1.30163 (1)	BIS-ETHYLHEXYL HYDROXYDIMETHOXY BENZYLMALONATE	2.00
Montanov 202	(2)	ARACHIDYL ALCOHOL, BEHENYL ALCOHOL, ARACHIDYL GLUCOSIDE	3.50
Montanov 14	(2)	MYRISTYL ALCOHOL, MYRISTYL GLUCOSIDE	1.50
Cetiol AB	(3)	C12-15 ALKYL BENZOATE	6.00
Massocare® HD	(4)	ISOHEXADECANE	4.00
Miglyol 812 N	(5)	CAPRYLIC/CAPRIC TRIGLYCERIDE	10.00
B			
Glycerol 85%	1.04091 (1)	GLYCERIN, AQUA	4.00
Keltrol® CG-RD	(6)	XANTHAN GUM	0.80
Water, demineralized		AQUA	ad 100
C			
Preservatives			q.s.

Procedure:

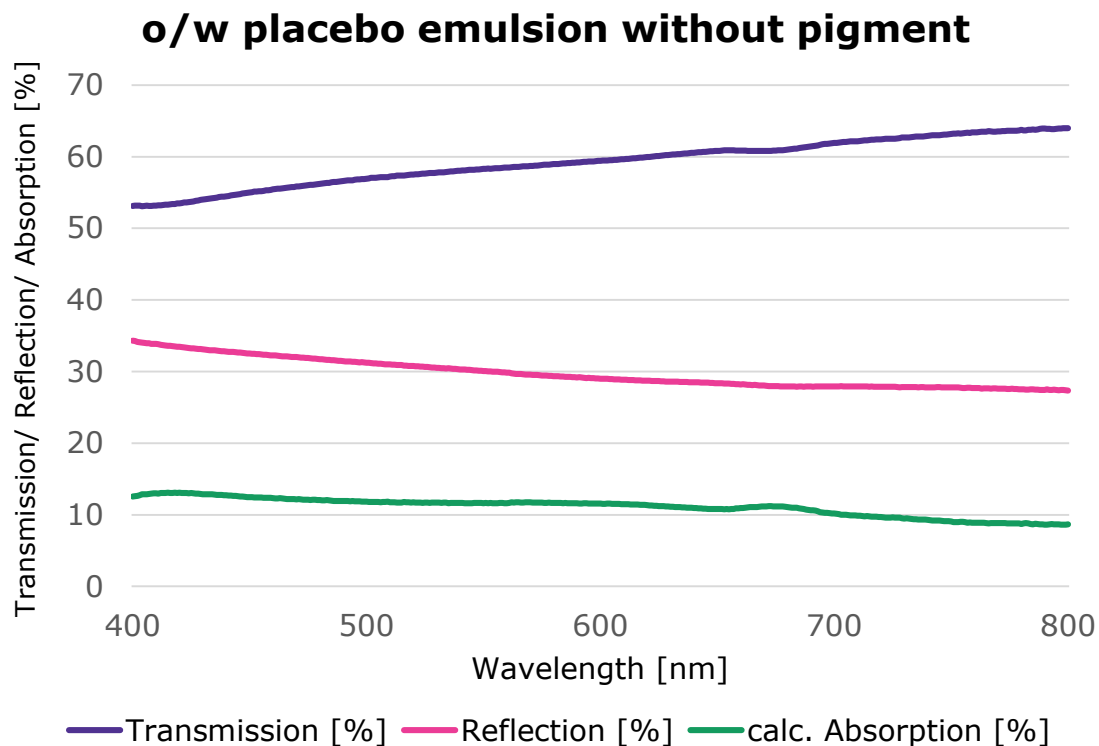
Heat up phase A (without Eusolex® T-PRO) to 75°C-80°C. Disperse Eusolex® T-PRO in phase A and heat up to 75°C-80°C. Pre-dissolve Keltrol CG-RD in phase B and heat up to 75°C - 80°C. Add phase A to B while stirring. Homogenize. Below 40°C add phase C.



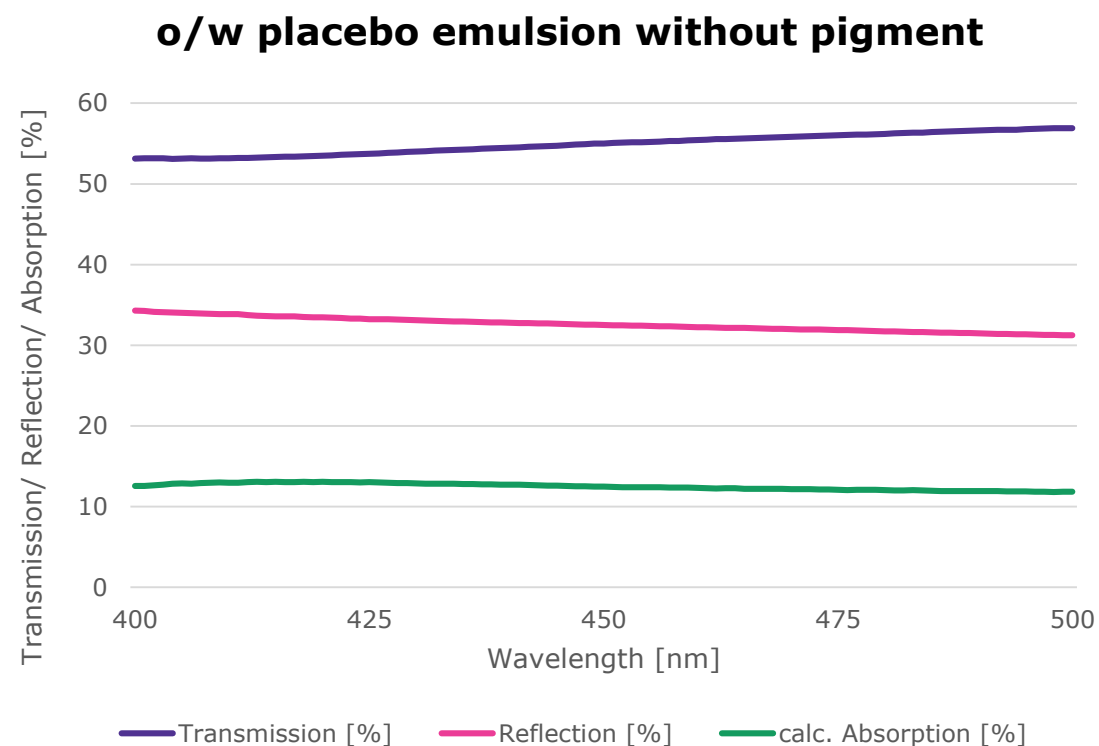
(I) Transmission/ Reflection/ Absorption in o/w emulsion

Visible light protection

HEV protection



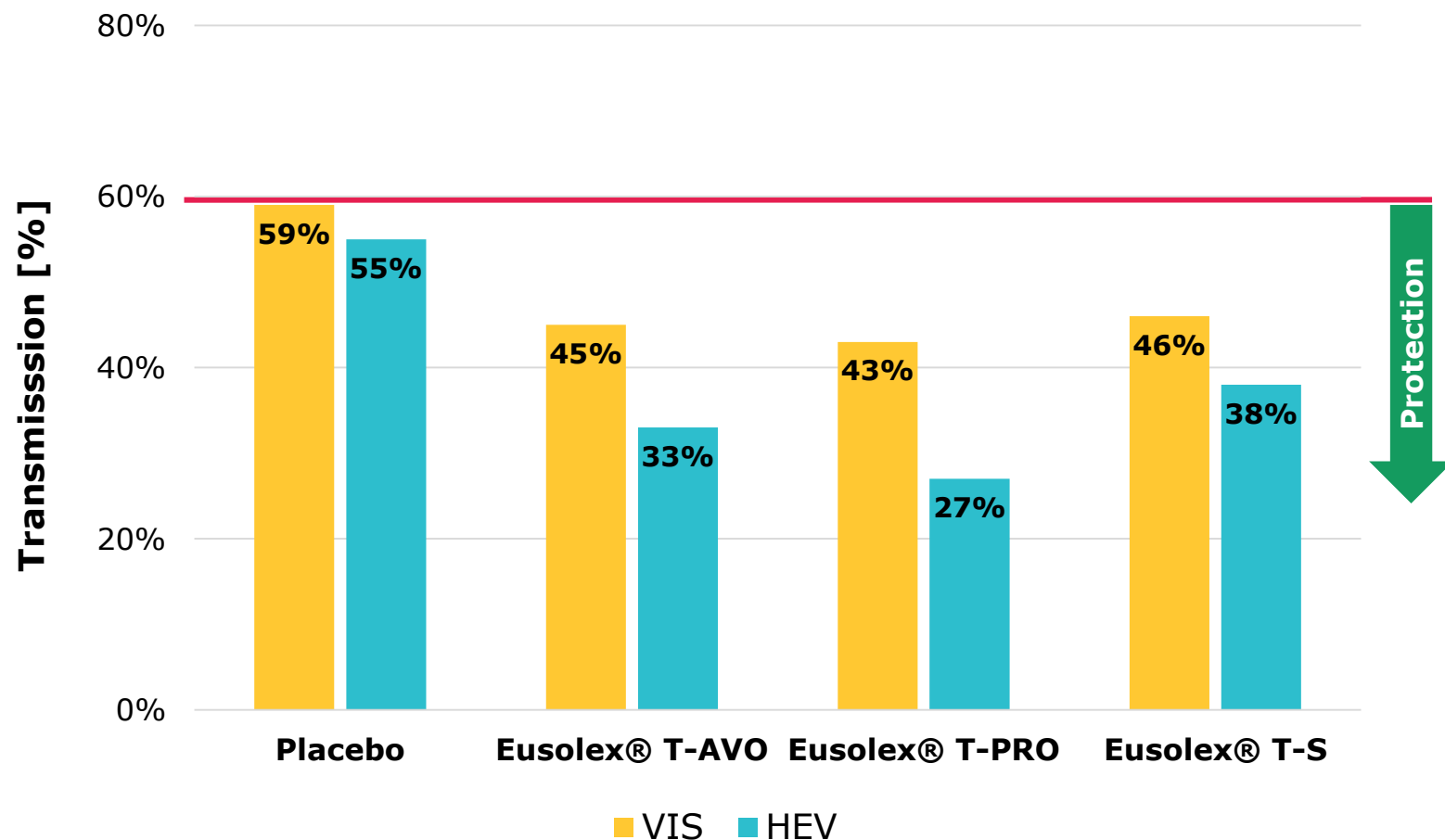
~ 60% Transmission
~ 30% Reflection (including Scattering)
~ 12% calculated Absorption



~ 55% Transmission
~ 32% Reflection (including Scattering)
~ 12% calculated Absorption

VIS protection vs. HEV protection

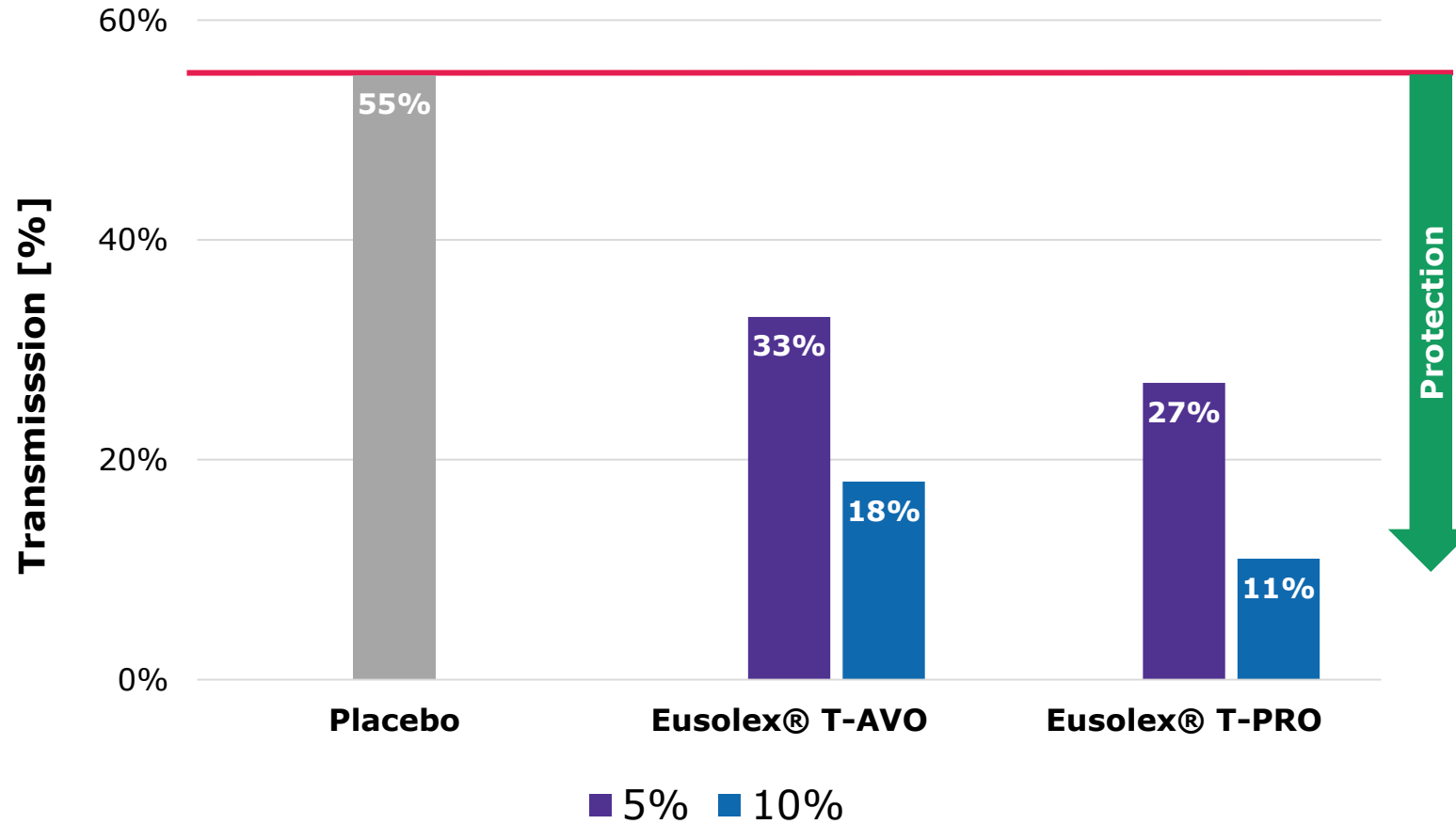
(I) Performance of 5% Titanium Dioxide in o/w formulation



- In this o/w emulsion system, good protection against VIS and same ranking in HEV light can be achieved with **5% Titanium Dioxide UV filters** – in HEV, up to 50% protection with **Eusolex® T-PRO** vs. basis emulsion

HEV protection

(I) Performance of 5-10% Titanium Dioxide in o/w formulation



- Increased HEV protection can be achieved with increased concentrations of **Eusolex® T-AVO** and **Eusolex® T-PRO** – **up to 80%** vs. basis emulsion



(II) W/Si test formulation

SU-11-x Sun protection milk with Titanium dioxide

Ingredients	Art. No.	INCI (EU)	[%]
A			
KSG-210		(1) DIMETHICONE, DIMETHICONE PEG-10/15 CROSSPOLYMER	3.00
KSG-15		(1) CYCLOPENTASILOXANE, DIMETHICONE/VINYL DIMETHICONE CROSSPOLYMER	2.00
KF96-A-6cs		(2) DIMETHICONE	5.00
KF-995		(1) CYCLOPENTASILOXANE	5.00
KF-6028		(1) PEG-9 POLYDIMETHYLSILOXYETHYL DIMETHICONE	1.00
Crodamol TN		(3) ISOTRIDECYL ISONONANOATE	4.00
B			
Titaniumdioxide			3-25
Lanol 99		(5) ISONONYL ISONONANOATE	15.00
Xiameter® PMX-0345		(6) CYCLOPENTASILOXANE, CYCLOHEXASILOXANE	15.00
Abil Wax 9801		(7) CETYL DIMETHICONE	6.00
C			
RonaCare® Sodium Chloride	1.32260	(4) SODIUM CHLORIDE	1.00
tri-Sodium Citrate-Dihydrate	1.06446	(4) SODIUM CITRATE	0.20
1,2-Propanediol	1.07478	(4) PROPYLENE GLYCOL	2.00
Water, demineralized		AQUA	ad 100

Procedure:

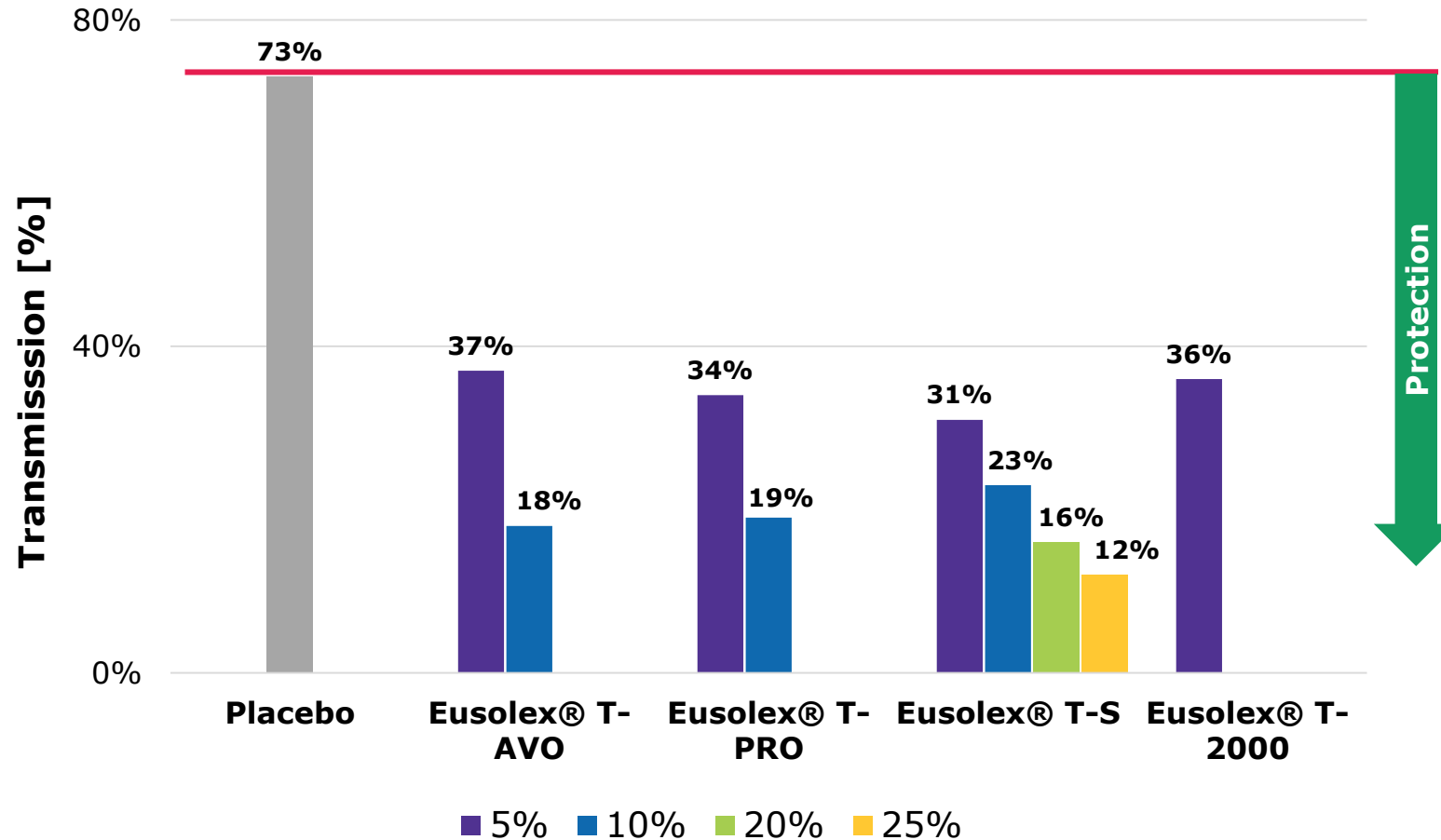
Combine ingredients of phase A with mixing.
Combine ingredients of phase C with mixing.

Premix phase B with high agitation and homogenize.
Add phase B to phase A while gentle stirring. Homogenize again.
Add phase C to phase A/B slowly while stirring and homogenize.
Cool down to room temperature whilst stirring.



HEV protection

(II) Performance of Titanium Dioxide in w/si formulation



- **TiO₂ UV filters** could reduce HEV transmission **up to 85%** compared to the placebo emulsion.
- Performance dependent on use level, coating/ surface treatment of TiO₂



(III) Gel test formulation

MDA-S-135-x Sun Protection Gel with Titanium dioxide

Ingredients	Art. No.	INCI (EU)	[%]
A1			
Eusolex® OCR	1.05377 (1)	OCTOCRYLENE	10.00
Eusolex® OS	1.06949 (1)	ETHYLHEXYL SALICYLATE	5.00
Eusolex® 9020	1.05844 (1)	BUTYL METHOXYDIBENZOYL METHANE	5.00
RonaCare® AP	1.30163 (1)	BIS-ETHYLHEXYL HYDROXYDIMETHOXY BENZYL MALONATE	1.00
Antaron V-216	(2)	PVP/HEXADECENE COPOLYMER	1.00
Cetiol CC	(3)	DICAPRYLYL CARBONATE	6.00
Abil Wax 2434	(4)	STEAROXY DIMETHICONE	1.20
Xiameter® PMX-0345	(5)	CYCLOPENTASILOXANE, CYCLOHEXASILOXANE	3.00
A2			
Titanium dioxide			5%
B1			
RonaCare® Ectoin	1.30200 (1)	ECTOIN	0.30
RonaCare® Disodium EDTA	1.32221 (1)	DISODIUM EDTA	0.10
Glycerol 85%	1.04091 (1)	GLYCERIN, AQUA	3.00
Water, demineralized		AQUA	54.50
B2			
Carbopol® Aqua SF-1 OS Polymer	(6)	ACRYLATES COPOLYMER	3.00
B3			
Sodium Hydroxide, 10%	1.05588 (1)	AQUA, SODIUM HYDROXIDE	0.90
C			
Ethanol 96%	1.00971 (1)	ALCOHOL	3.00
D			
Preservatives (q.s.)			0.00

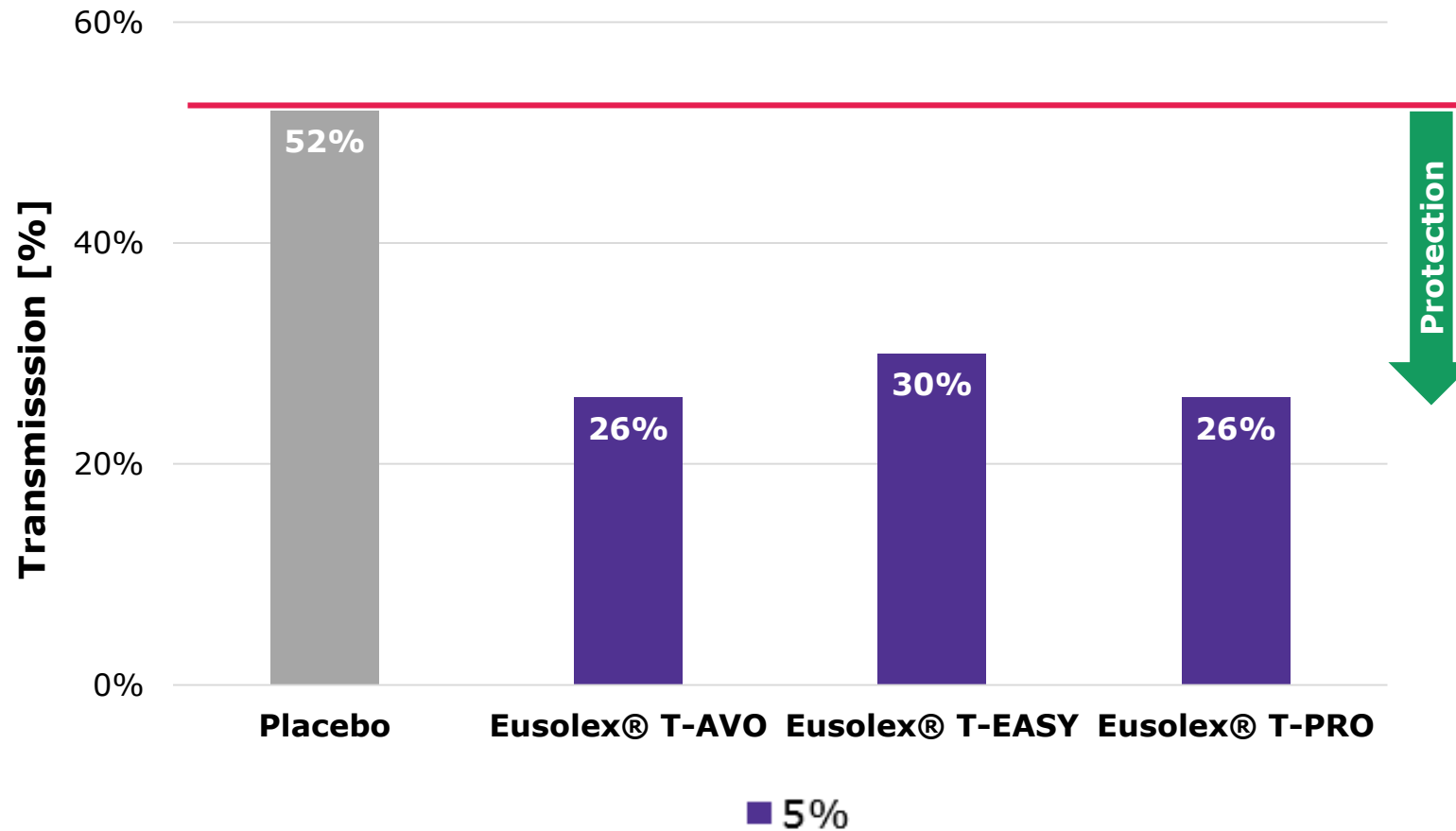
Procedure:

Add phase B2 to phase B1 and neutralize with phase B3 to pH 6.8. Dissolve phase A1 at about 50-60°C. Disperse phase A2 in phase A1 (with a dissolver disc). Add phase A slowly to phase B while stirring. Then add phase C and D. Homogenize. Check pH value (pH 6.5 to 7.0).



HEV protection

(III) Performance of 5% Titanium Dioxide in gel formulation



- In this gel system, **TiO₂ UV filters at 5% use level** could reduce HEV transmission **up to 50%** compared to the basis emulsion.



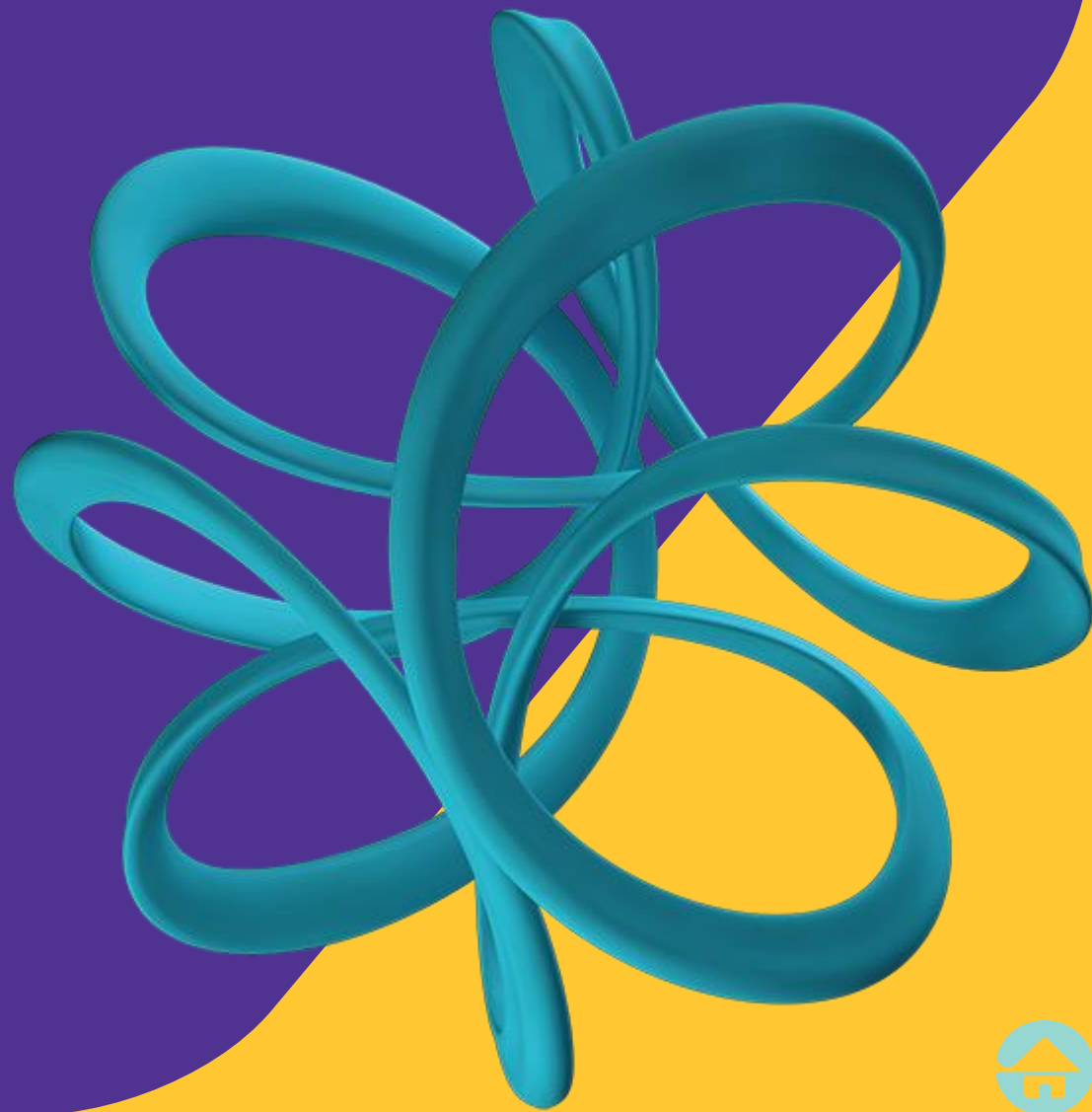
Summary VIS/HEV protection

Performance of titanium dioxides

- It could be shown that titanium dioxides give an excellent protection against visible light (400-800 nm), with the focus on **HEV range** (400-500 nm).
- The effect is dependent on the type of Titanium Dioxide, use level and type of formulation.
- Best performance in the HEV range could be achieved by **Eusolex® T-PRO** in an o/w emulsion but also **Eusolex® T-AVO** and **Eusolex® T-S** showed good results.
- In the w/si emulsion **Eusolex® T-S** showed the best ability to reduce the transmission in the HEV light, close to **Eusolex® T-PRO, T-2000 and T-AVO**
- Only **Eusolex® T-AVO, Eusolex® T-PRO** and **Eusolex® T-EASY** lead to stable gel formulations. They all showed a good protection against HEV light.



2.3 Performance of Functional Fillers in VIS/ HEV range



Performance of fillers in visible light/ HEV range

Test Design

products

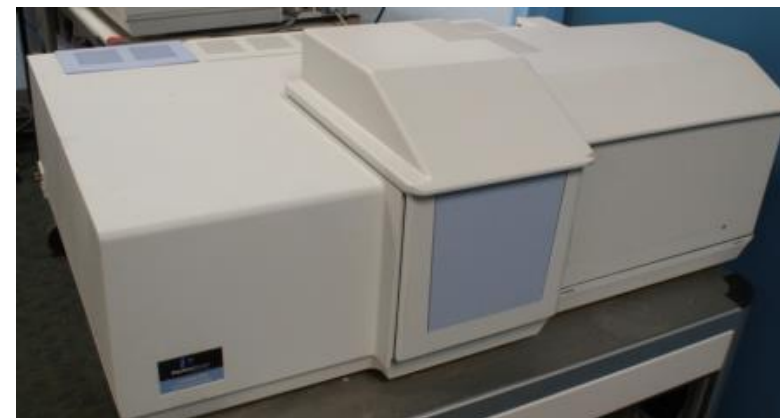
o/w Placebo emulsions

o/w Test emulsions with **functional fillers (3-5 %)** (I)

Method

Photometric measurements of transmission T (%) with Perkin Elmer Lambda 900 in short cut cuvettes:

- Defined film thickness of 0.1 mm
- Wavelength: **VIS: 400 – 800 nm**
HEV: 400 – 500 nm



read out

$$\text{Protection (\%)} = [1 - T_{(\text{emulsion with TiO}_2)} / T_{(\text{base emulsion})}] \times 100$$



(I) o/w test formulation

MDA-S-134-x Sun protection lotion with Filler

Ingredients

A

RonaCare® AP

Montanov 202

Montanov 14

Cetiol AB

Massocare® HD

Miglyol 812 N

Art. No.

INCI (EU)

[%]

1.30163	(1)	BIS-ETHYLHEXYL HYDROXYDIMETHOXY BENZYL MALONATE	2.00
	(2)	ARACHIDYL ALCOHOL, BEHENYL ALCOHOL, ARACHIDYL GLUCOSIDE	3.50
	(2)	MYRISTYL ALCOHOL, MYRISTYL GLUCOSIDE	1.50
	(3)	C12-15 ALKYL BENZOATE	6.00
	(4)	ISOHEXADECANE	4.00
	(5)	CAPRYLIC/CAPRIC TRIGLYCERIDE	10.00

B

Filler

3 - 5 %

Glycerol 85%

Keltrol® CG-RD

Water, demineralized

1.04091	(1)	GLYCERIN, AQUA	4.00
	(6)	XANTHAN GUM	0.80
		AQUA	ad 100

C

Preservatives

q.s.

Procedure:

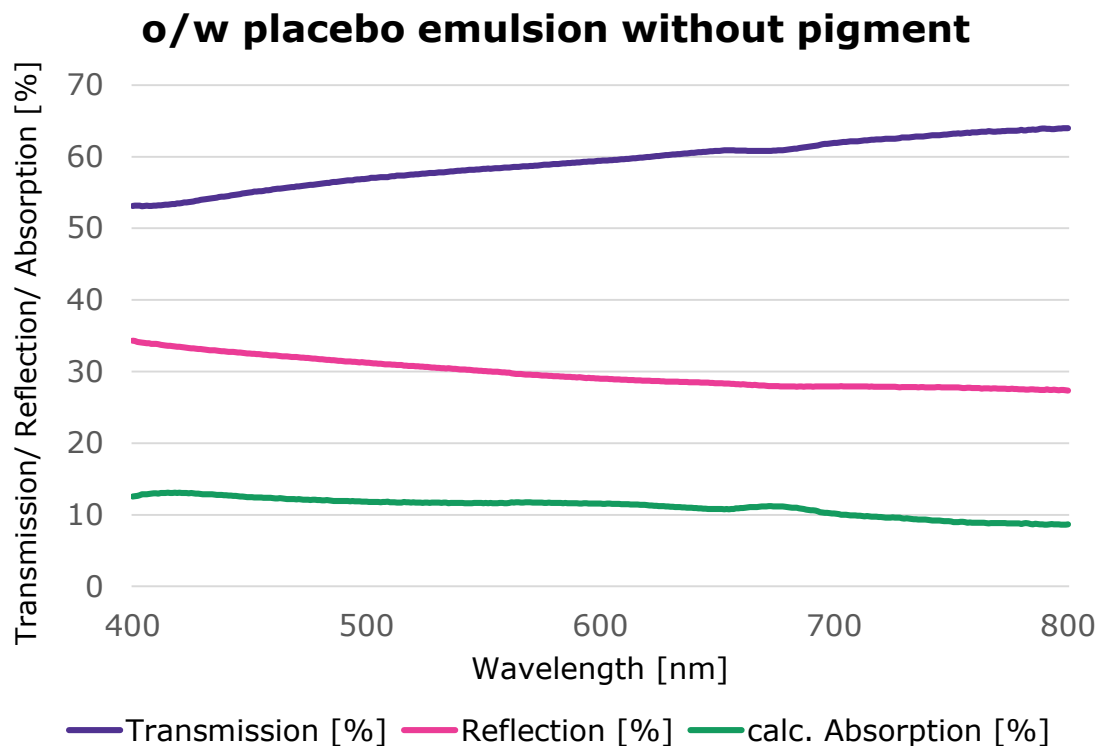
Heat up phase A (without Eusolex® T-PRO) to 75°C-80°C. Disperse Eusolex® T-PRO in phase A and heat up to 75°C-80°C. Pre-dissolve Keltrol CG-RD in phase B and heat up to 75°C - 80°C. Add phase A to B while stirring. Homogenize. Below 40°C add phase C.



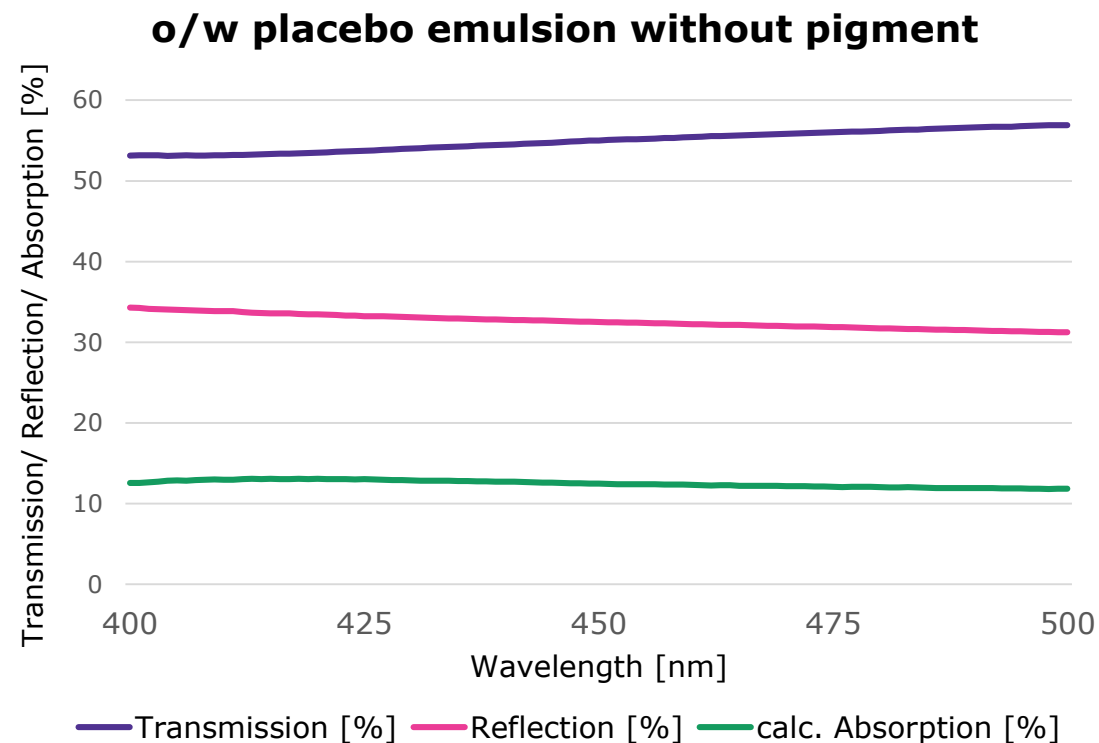
(I) Transmission/ Reflection/ Absorption in o/w emulsion

Visible light protection

HEV protection



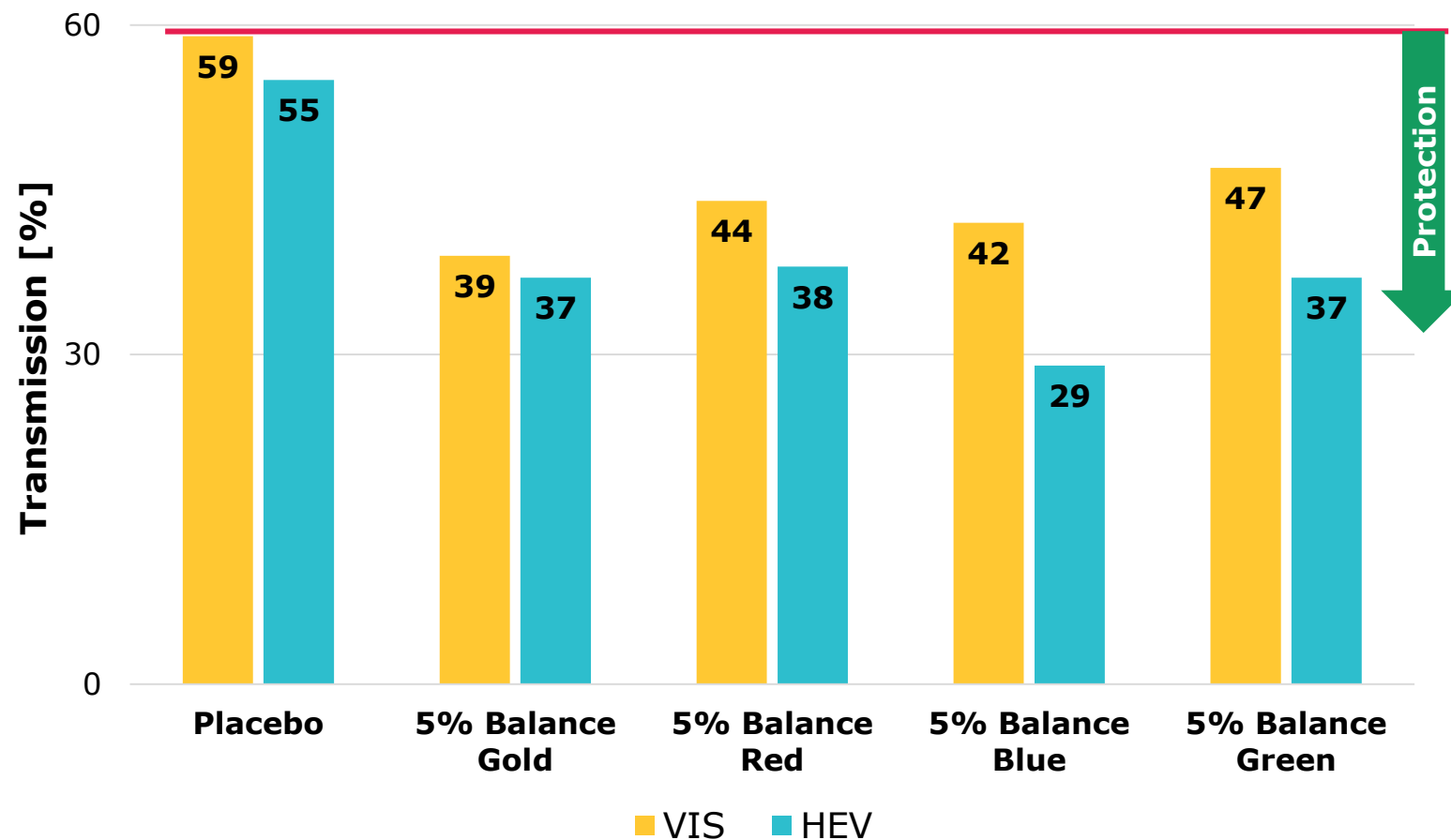
~ 60% Transmission
~ 30% Reflection (including Scattering)
~ 12% calculated Absorption



~ 55% Transmission
~ 32% Reflection (including Scattering)
~ 12% calculated Absorption

VIS protection vs. HEV protection

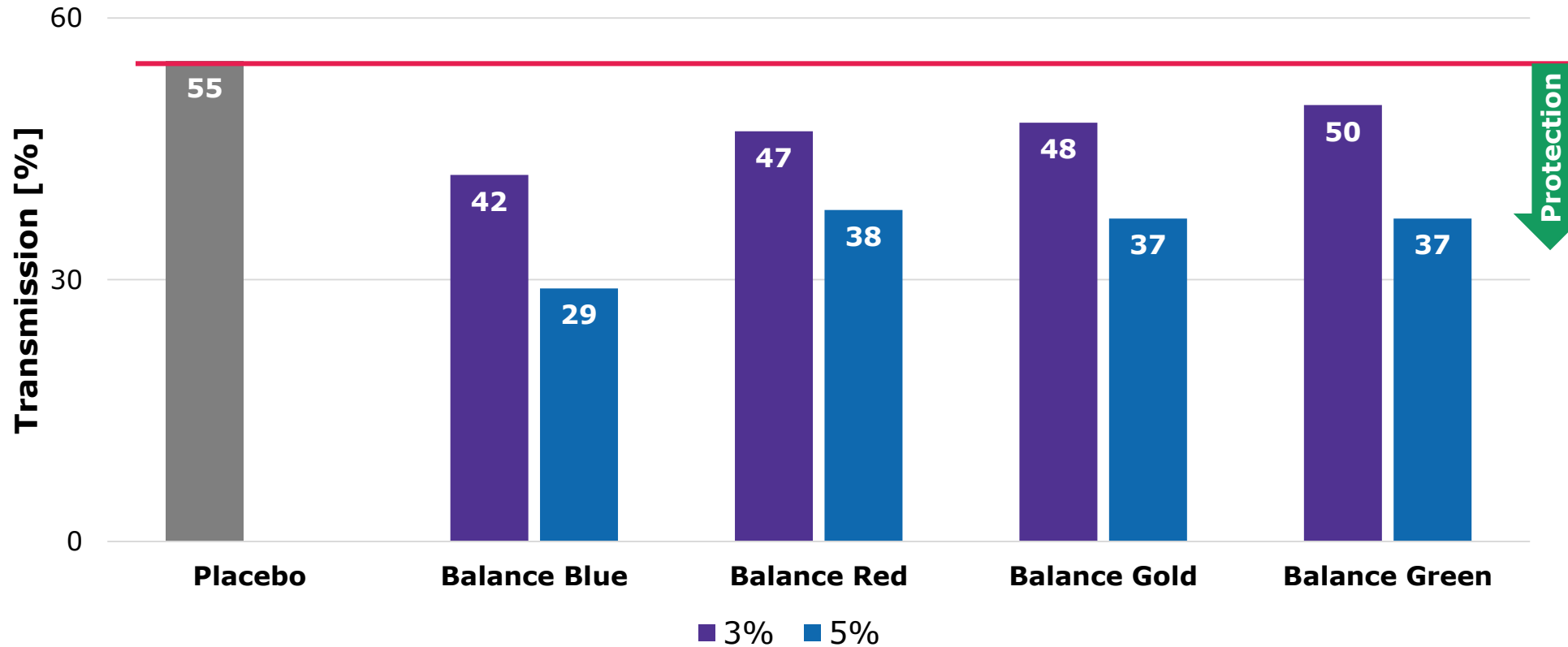
(I) Performance of 5% filler in o/w formulation



- In this o/w emulsion system, good protection against VIS and HEV light can be achieved with **5% filler** –
in HEV, up to 50% protection with RonaFlair® Balance Blue vs. basis emulsion

HEV protection

(I) Performance of 3-5% filler in o/w formulation

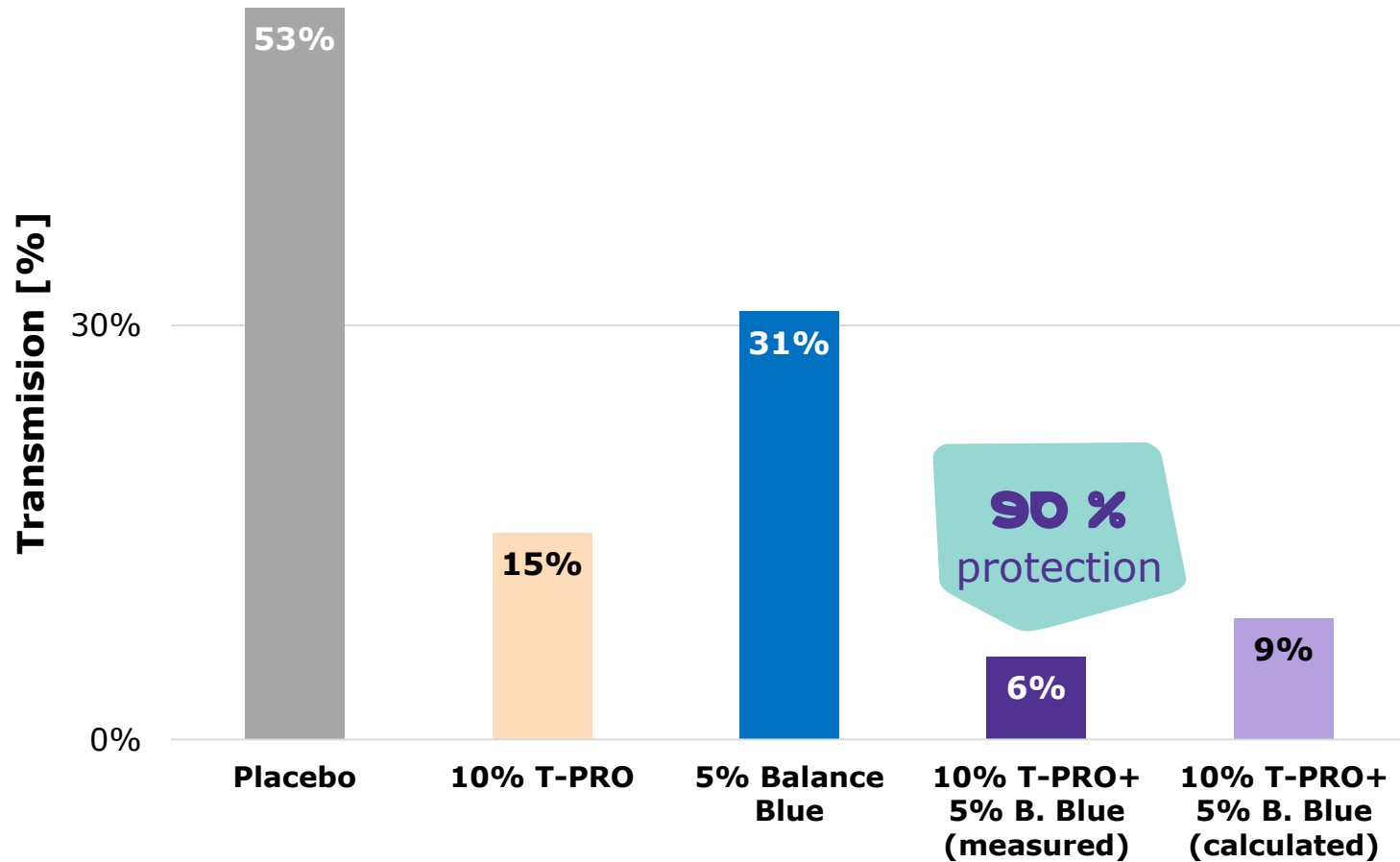


Increased HEV protection can be achieved by increased concentration of RonaFlair® Balance Blue.



HEV protection

(I) Performance of filler + titanium dioxide in o/w formulation



- Tandem **Eusolex® T-PRO** / **RonaFlair® Balance Blue** achieved an exceptional **transmission reduction of HEVL of ~ 90%**, which corresponds to the addition of the protection effects of both single materials (72% for Eusolex® T-PRO **PLUS** 42% for RonaFlair® Balance Blue)



Summary VIS/HEV protection

Performance of functional fillers

- It could be shown that RonaFlair® Balance Colors give an excellent protection against visible light (400-800 nm) with focus on **HEV range** from 400-500 nm.
- The effect is dependent on the type of functional filler and use level.
- Excellent performance in the HEV range could be achieved by **RonaFlair® Balance Blue** in an o/w emulsion but also **RonaFlair® Balance Red, Balance Gold and Balance Green are effective.**
- Depending on the final formulation also a combination can be recommended: best results are obtained with a **combination of RonaFlair® Balance Blue and Eusolex® T-PRO**

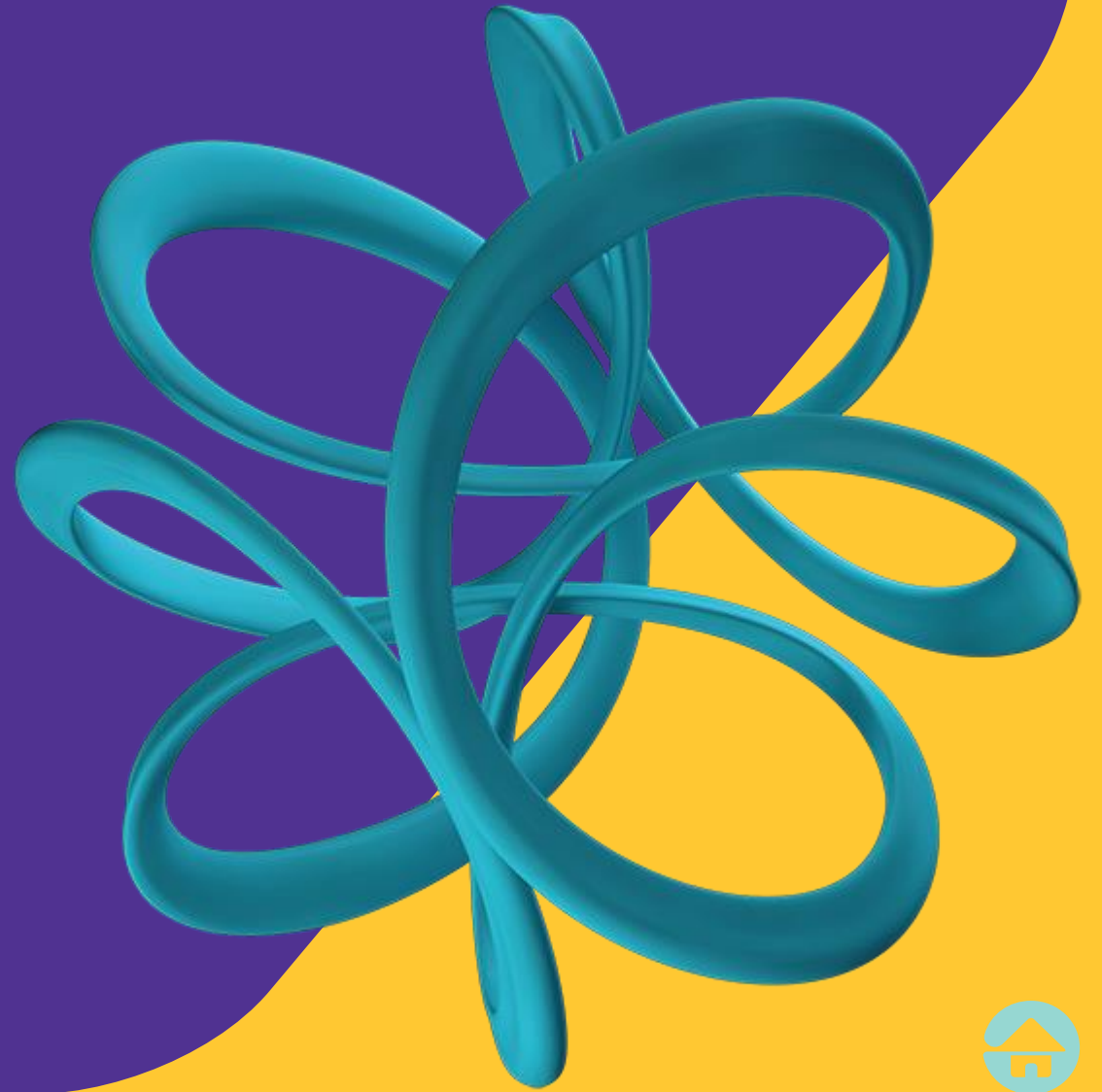


03 Near-infrared light



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3.1 Effects of near-infrared light on skin



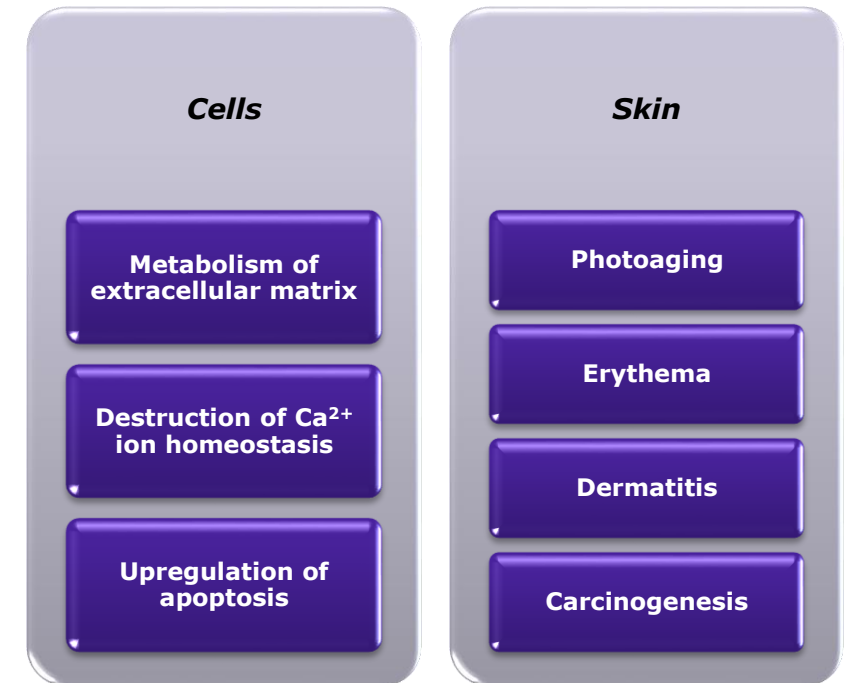
Effect of near infrared light on skin

Why infrared light protection?

Near-infrared light or IR-A ranges from 800-1450 nm.

IR radiation has the lowest energy, but its contribution to solar spectrum reaching human skin is about 45%. [1]

At low doses IR-A (1-10 J/cm²) stimulates therapeutic effects (treatment of inflammatory processes), but at high doses (>120 J/cm²) **harmful effects** are reported.[12]



Effect of near infrared light (n-IR) on skin

Why infrared light protection?

- **IR-A radiation** (800 - 1450 nm)

- Direct (**dose dependent**) and secondary (**heat generated**) formation of dermal mitochondrial ROS and active nitric oxides (NO) in dermal fibroblasts [16]
- Direct and indirect increase in MMP-1 (collagen degradation), MMP-9 (elastin degradation) expression in dermal fibroblasts [12]
- Decrease type I procollagen expression (COL1A1) [6]
- Alteration in expression of genes involved in skin aging [16]

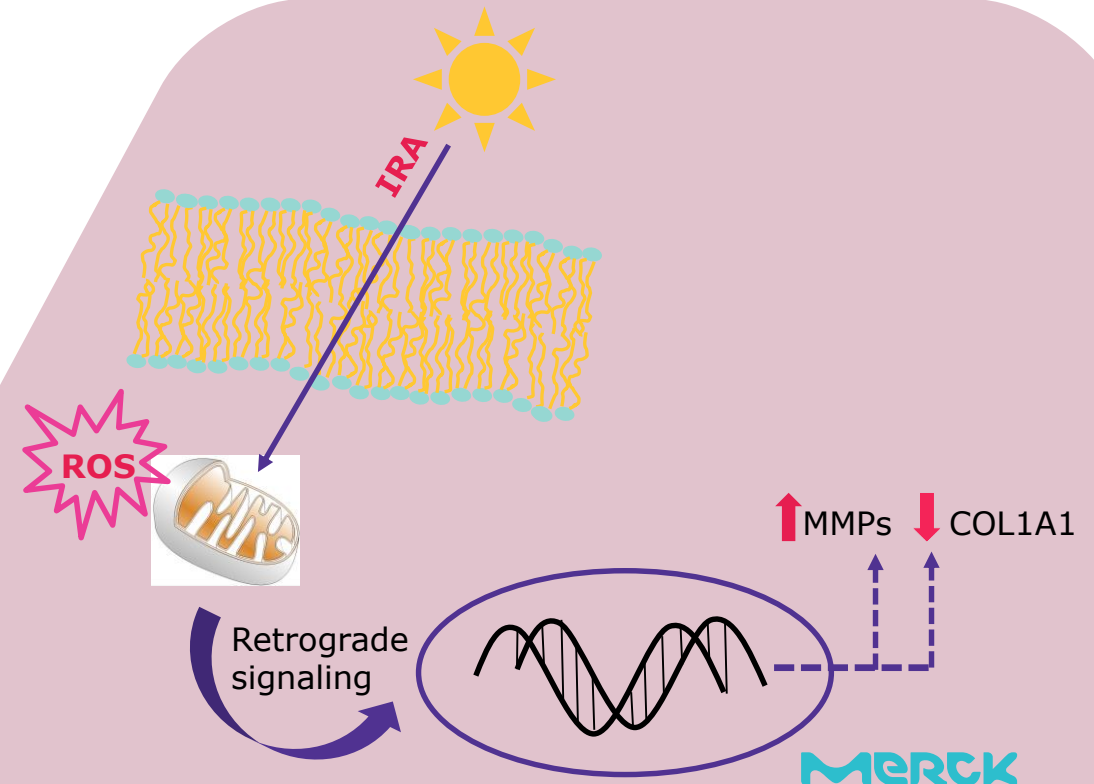


PHOTOAGING

Clinical signs: wrinkle formation, loss of skin tone,...

- IR-B (1450-3000 nm) and IR-C (3000nm- 1mm) mainly absorbed by water in epidermal layers – heat formation

Adapted from *Int. Journal Cos. Science* 2013, 35, 224-232



IR light sources

1

Natural sunlight

2

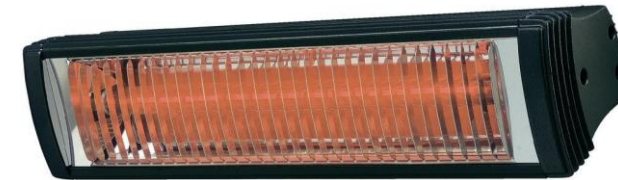
Fire

3

Radiators

4

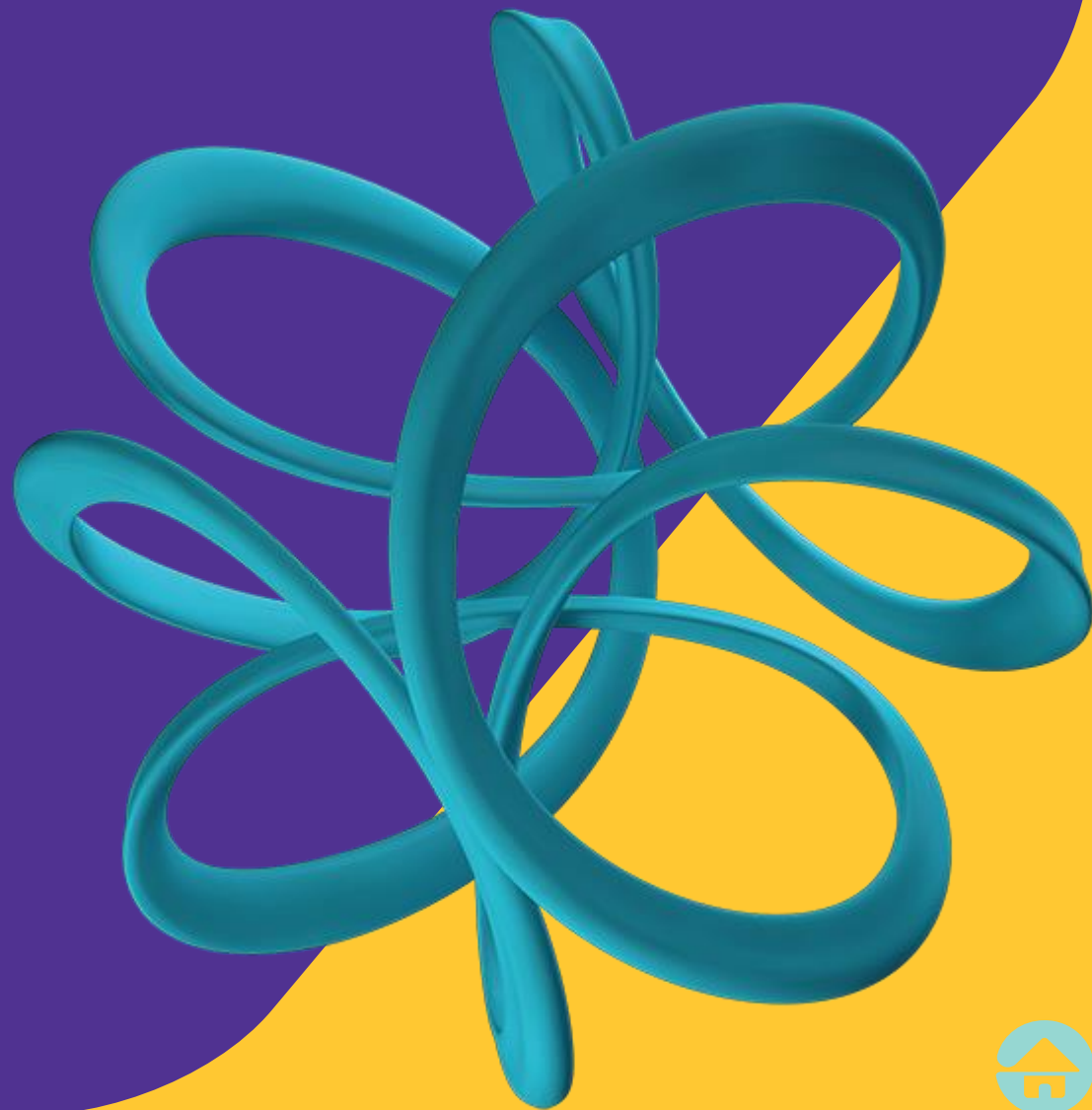
IR heating



Source: conrad.electronic.co.uk
Quartz IR Radiator 1500 W 9m²



3.2 performance of TiO_2 in near-infrared light range



Performance of TiO₂ in IR-A range

Test Design

products

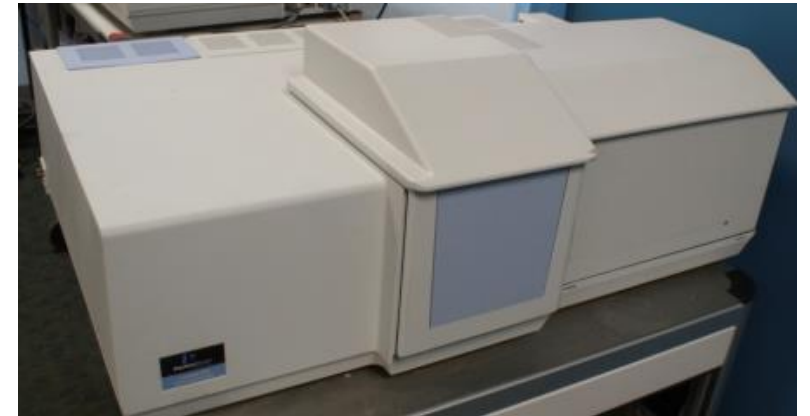
Placebo emulsions: (I) o/w, (II) w/si

Test emulsions (I), (II) with **Titanium Dioxide (5 - 25 %)**

Method

Photometric measurements of transmission T (%) with Perkin Elmer Lambda 900 in short cut cuvettes:

- Defined film thickness of 0.1 mm
- Wavelength: **800 – 1450 nm**



read out

$$\text{Protection (\%)} = [1 - T_{(\text{emulsion with TiO}_2)} / T_{(\text{base emulsion})}] \times 100$$



(I) o/w test formulation

MDA-S-134-x Sun protection lotion with Titanium dioxide

Ingredients	Art. No.	INCI (EU)	[%]
A			
Titanium dioxide			3 - 25 %
RonaCare® AP	1.30163 (1)	BIS-ETHYLHEXYL HYDROXYDIMETHOXY BENZYLMALONATE	2.00
Montanov 202	(2)	ARACHIDYL ALCOHOL, BEHENYL ALCOHOL, ARACHIDYL GLUCOSIDE	3.50
Montanov 14	(2)	MYRISTYL ALCOHOL, MYRISTYL GLUCOSIDE	1.50
Cetiol AB	(3)	C12-15 ALKYL BENZOATE	6.00
Massocare® HD	(4)	ISOHEXADECANE	4.00
Miglyol 812 N	(5)	CAPRYLIC/CAPRIC TRIGLYCERIDE	10.00
B			
Glycerol 85%	1.04091 (1)	GLYCERIN, AQUA	4.00
Keltrol® CG-RD	(6)	XANTHAN GUM	0.80
Water, demineralized		AQUA	ad 100
C			
Preservatives			q.s.

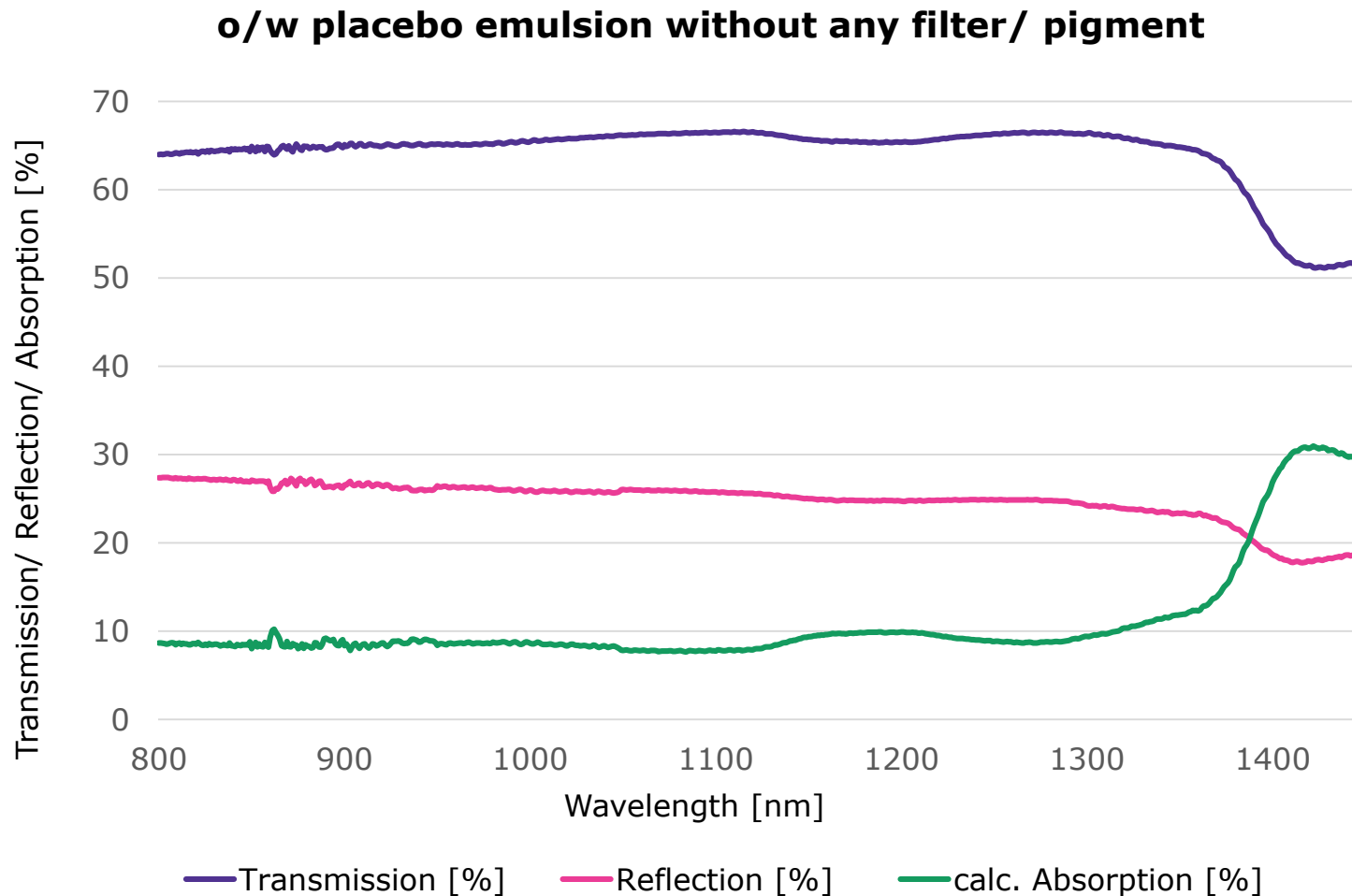
Procedure:

Heat up phase A (without Eusolex® T-PRO) to 75°C-80°C. Disperse Eusolex® T-PRO in phase A and heat up to 75°C-80°C. Pre-dissolve Keltrol CG-RD in phase B and heat up to 75°C - 80°C. Add phase A to B while stirring. Homogenize. Below 40°C add phase C.



IR-A protection

(I) Transmission/ Reflection/ Absorption in o/w emulsion



Placebo:

~ 65% Transmission

~ 25% Reflection (including Scattering)

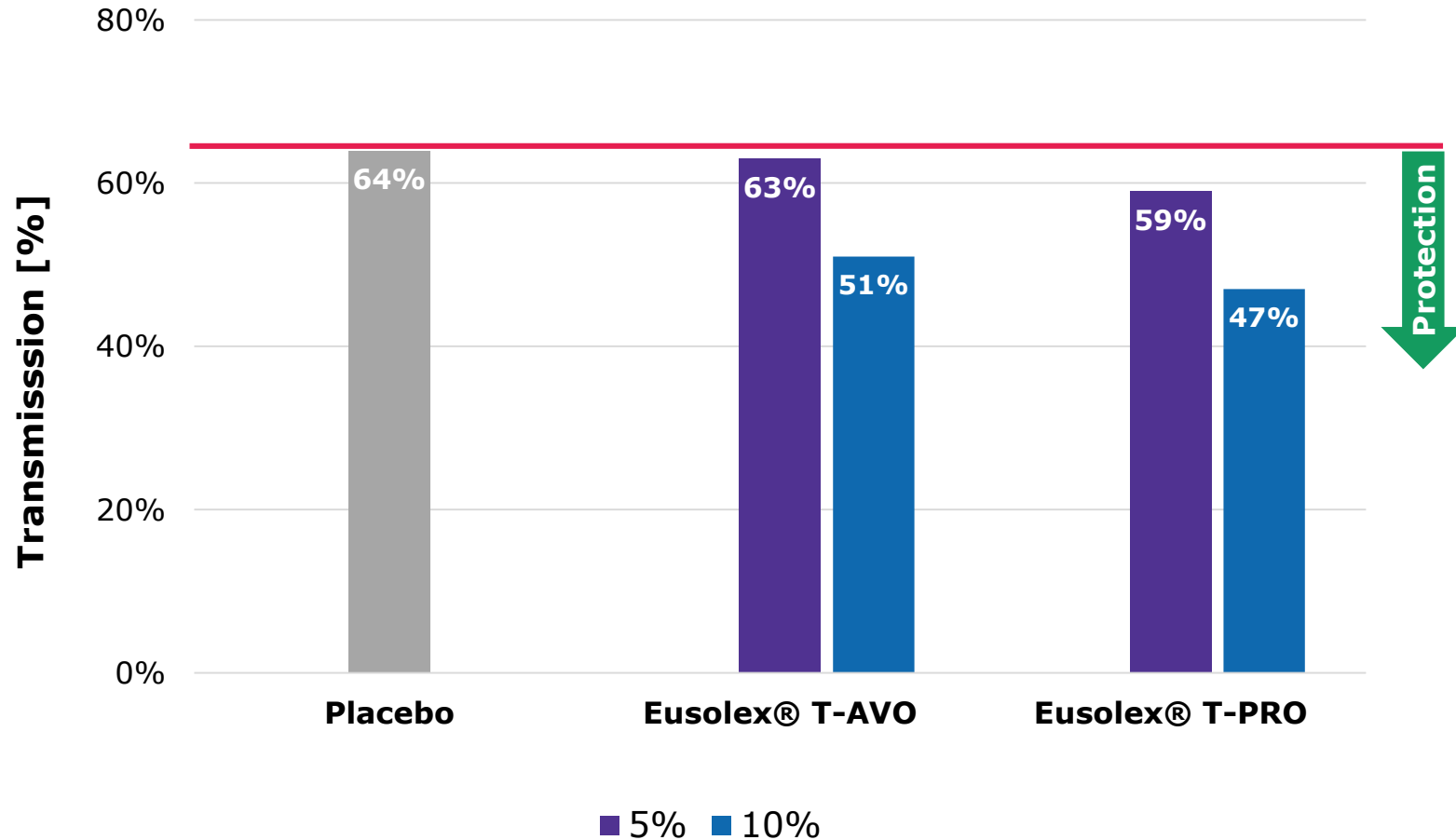
~ 8% calculated Absorption



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IR-A protection

(I) Performance of Titanium Dioxide in o/w formulation



- In this o/w emulsion system, **Eusolex® T-PRO** and **Eusolex® T-AVO** could reduce IR-A transmission at a use level of 10%.



(II) w/si test formulation

SU-11-x Sun protection milk with Titanium dioxide

Ingredients	Art. No.	INCI (EU)	[%]
A			
KSG-210		(1) DIMETHICONE, DIMETHICONE PEG-10/15 CROSSPOLYMER	3.00
KSG-15		(1) CYCLOPENTASILOXANE, DIMETHICONE/VINYL DIMETHICONE CROSSPOLYMER	2.00
KF96-A-6cs		(2) DIMETHICONE	5.00
KF-995		(1) CYCLOPENTASILOXANE	5.00
KF-6028		(1) PEG-9 POLYDIMETHYLSILOXYETHYL DIMETHICONE	1.00
Crodamol TN		(3) ISOTRIDECYL ISONONANOATE	4.00
B			
Titaniumdioxide			3-25
Lanol 99		(5) ISONONYL ISONONANOATE	15.00
Xiameter® PMX-0345		(6) CYCLOPENTASILOXANE, CYCLOHEXASILOXANE	15.00
Abil Wax 9801		(7) CETYL DIMETHICONE	6.00
C			
RonaCare® Sodium Chloride	1.32260	(4) SODIUM CHLORIDE	1.00
tri-Sodium Citrate-Dihydrate	1.06446	(4) SODIUM CITRATE	0.20
1,2-Propanediol	1.07478	(4) PROPYLENE GLYCOL	2.00
Water, demineralized		AQUA	ad 100

Procedure:

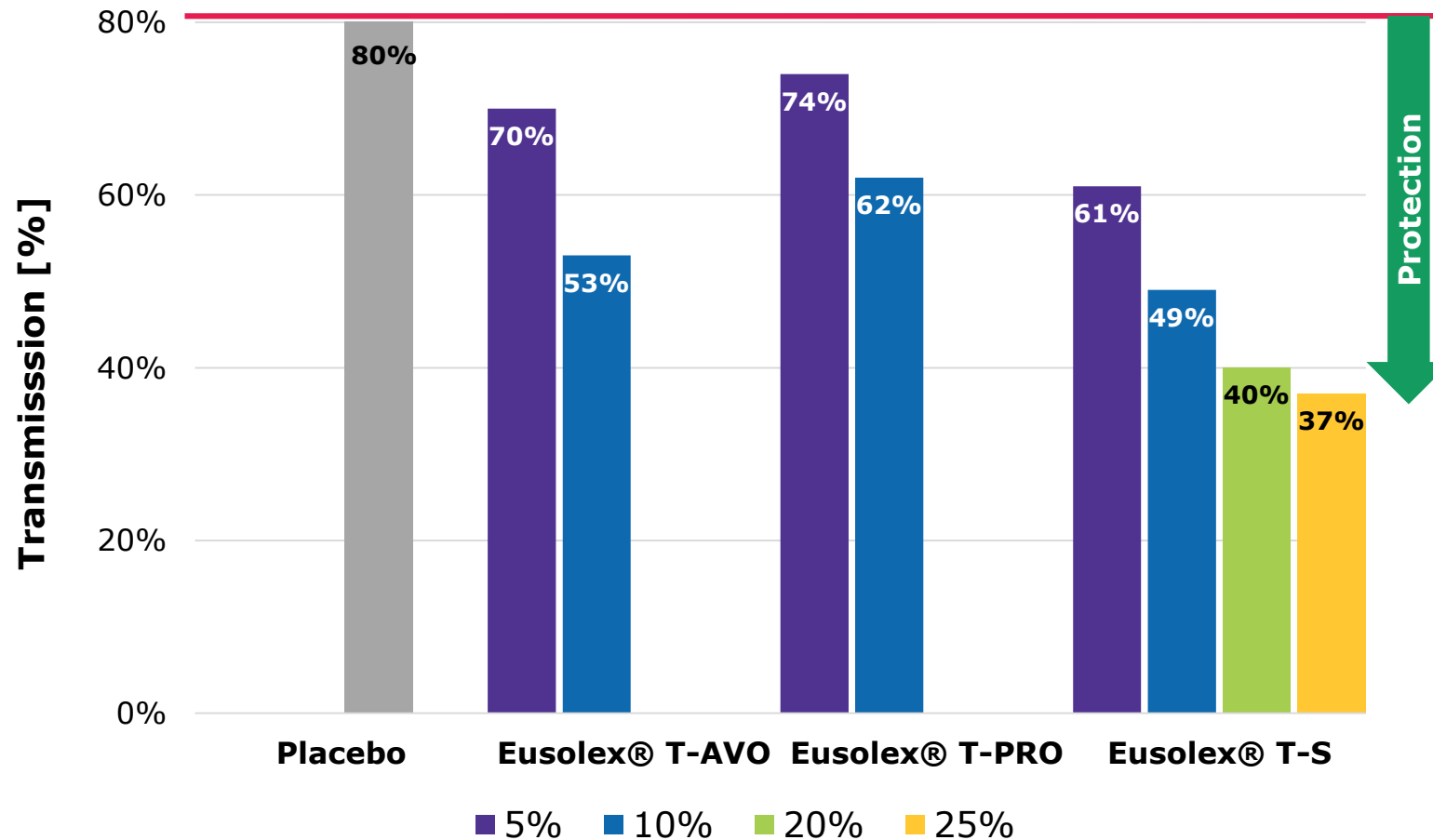
Combine ingredients of phase A with mixing.
Combine ingredients of phase C with mixing.

Premix phase B with high agitation and homogenize.
Add phase B to phase A while gentle stirring. Homogenize again.
Add phase C to phase A/B slowly while stirring and homogenize.
Cool down to room temperature whilst stirring.



IR-A protection

(II) Performance of Titanium Dioxide in w/si formulation



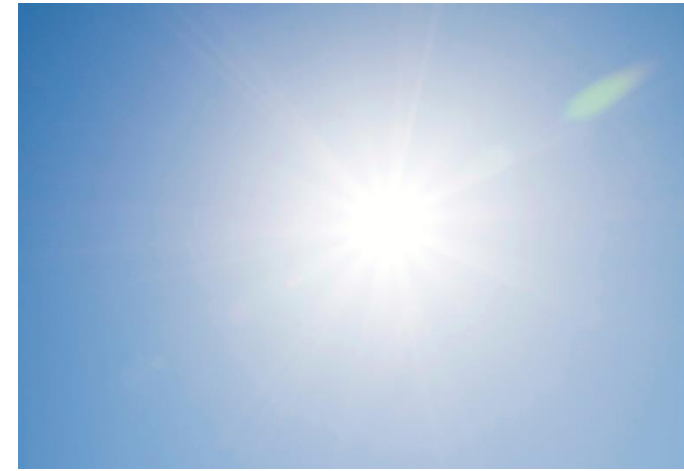
- In this w/si emulsion system, **TiO₂ UV filters** could reduce IR-A transmission **up to 55%** compared to the basis emulsion.
- Performance dependent on use level, coating/ surface treatment of TiO₂



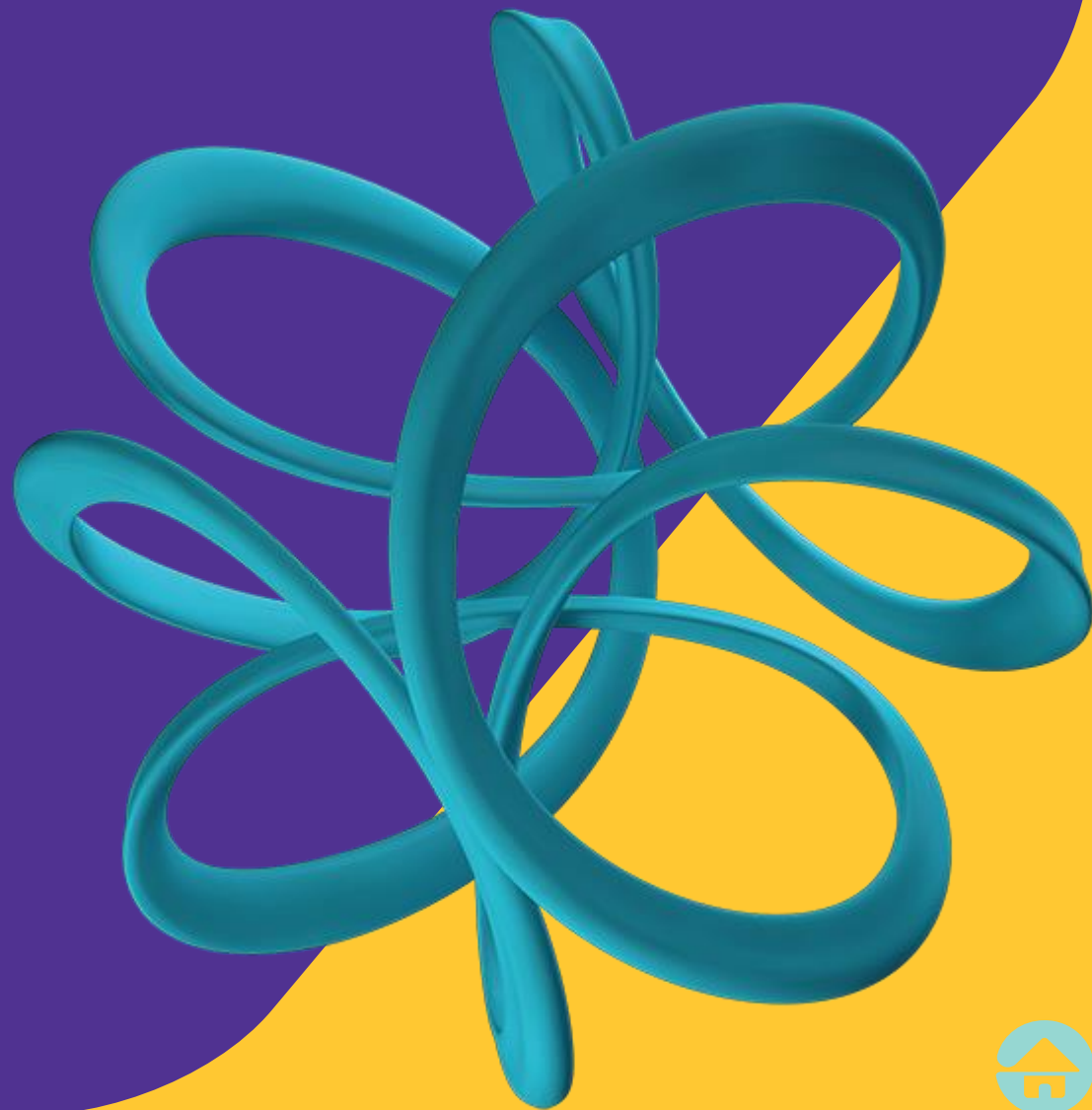
IR-A protection – Summary

Performance of titanium dioxides

- It could be shown that titanium dioxides protect against IR-A light (800-1450 nm).
- The effect is dependent on the type of Titanium Dioxide, use level and type of formulation.
- Best performance could be achieved by **Eusolex® T-PRO** in an o/w emulsion. Additionally only this titanium dioxide type works also as second defense line due to its antioxidative properties.
- In a w/si emulsion, **Eusolex® T-S** showed the best ability to reduce the transmission in the IR-A light.



3.3 performance of functional fillers in near-infrared light range



Performance of fillers in IR-A range

Test Design

products

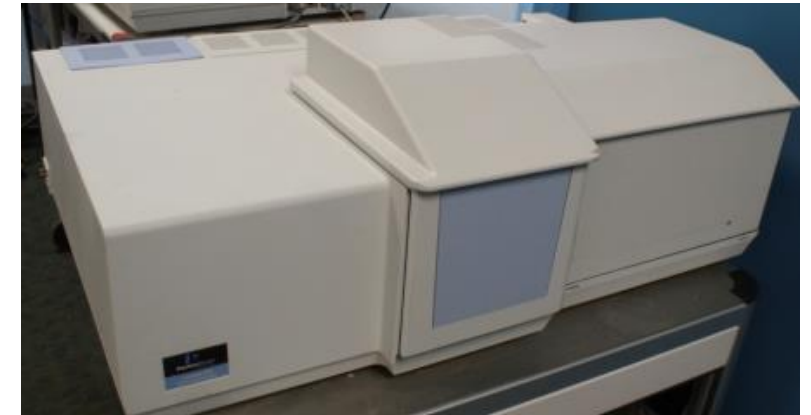
o/w Placebo emulsions

o/w Test emulsions with **functional fillers (3-5 %)** (I)

Method

Photometric measurements of transmission T (%) with Perkin Elmer Lambda 900 in short cut cuvettes:

- Defined film thickness of 0.1 mm
- Wavelength: **800 – 1450 nm**



read out

$$\text{Protection (\%)} = [1 - T_{(\text{emulsion with TiO}_2)} / T_{(\text{base emulsion})}] \times 100$$



(I) o/w test formulation

MDA-S-134-x Sun protection lotion with Filler

Ingredients

A

RonaCare® AP

Montanov 202

Montanov 14

Cetiol AB

Massocare® HD

Miglyol 812 N

Art. No.

INCI (EU)

[%]

1.30163	(1)	BIS-ETHYLHEXYL HYDROXYDIMETHOXY BENZYL MALONATE	2.00
	(2)	ARACHIDYL ALCOHOL, BEHENYL ALCOHOL, ARACHIDYL GLUCOSIDE	3.50
	(2)	MYRISTYL ALCOHOL, MYRISTYL GLUCOSIDE	1.50
	(3)	C12-15 ALKYL BENZOATE	6.00
	(4)	ISOHEXADECANE	4.00
	(5)	CAPRYLIC/CAPRIC TRIGLYCERIDE	10.00

B

Filler

Glycerol 85%

Keltrol® CG-RD

Water, demineralized

1.04091	(1)	GLYCERIN, AQUA	4.00
	(6)	XANTHAN GUM	0.80
		AQUA	ad 100

3 - 5 %

C

Preservatives

q.s.

Procedure:

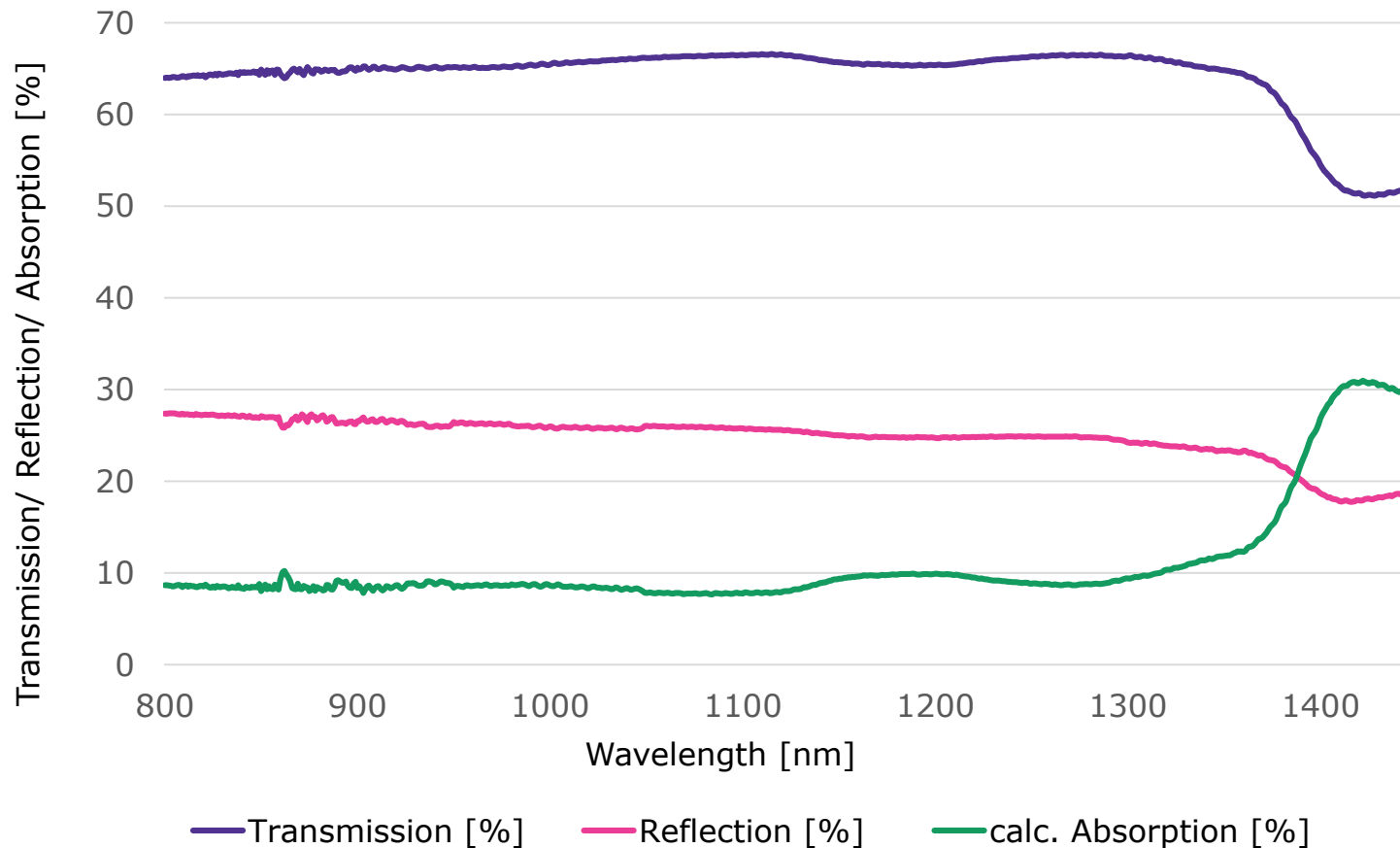
Heat up phase A (without Eusolex® T-PRO) to 75°C-80°C. Disperse Eusolex® T-PRO in phase A and heat up to 75°C-80°C. Pre-dissolve Keltrol CG-RD in phase B and heat up to 75°C - 80°C. Add phase A to B while stirring. Homogenize. Below 40°C add phase C.



IR-A protection

(I) Transmission/ Reflection/ Absorption in o/w emulsion

o/w placebo emulsion without any filter/ pigment



Placebo:

~ 65% Transmission

~ 25% Reflection (including Scattering)

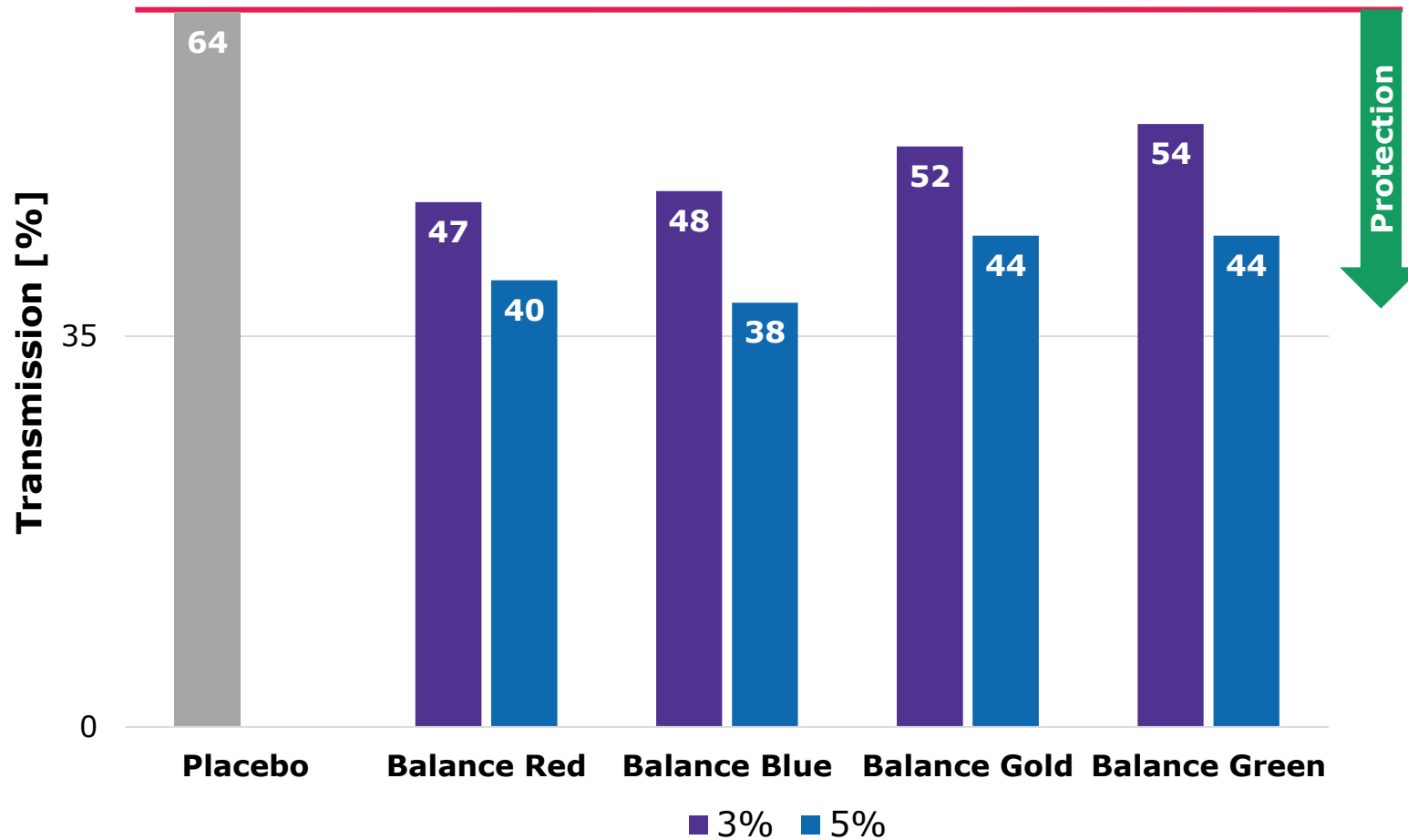
~ 8% calculated Absorption



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IR-A protection

(I) Performance of functional fillers in o/w formulation

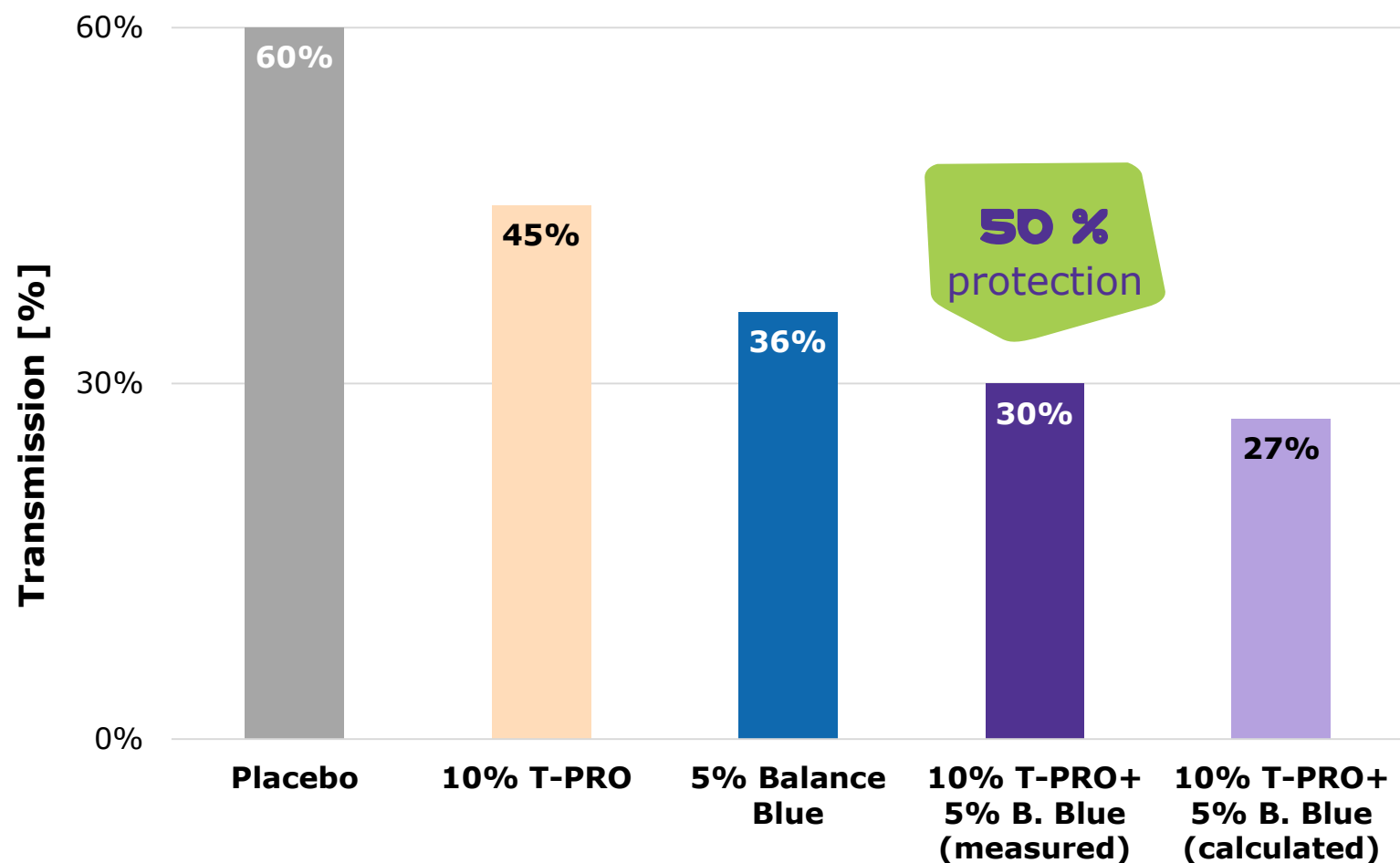


- In this o/w emulsion system, **RonaFlair® Balance Blue** and **Balance Red** could reduce IR-A transmission **up to 40%** at 5% use level.



IR-A protection

(I) Performance of filler + titanium dioxide in o/w formulation



- Combination **Eusolex® T-PRO / RonaFlair® Balance Blue** provided a superb **transmission reduction of 50% of IR-A light**.
- **Additive effects:**
25% for Eusolex® T-PRO **PLUS** 40% for RonaFlair® Balance Blue



Summary IR-A protection

Performance of functional fillers

- It could be shown that functional fillers protect against IR-A light (800-1450 nm).
- The effect is dependent on the type of functional filler and the use level.
- Excellent performance could be achieved by **RonaFlair® Balance Blue and Balance Red** in an o/w emulsion.
- A combination of RonaFlair® Balance Blue and Eusolex® T-PRO gives an additional protection.



04 conclusion



MERCK

protective solution for
N-IR and HEV protection as
first defense line through

Titanium dioxide & Functional fillers

alone or in combination
depending on formulations and claims



MERCK

06 Appendix



MERCK

Test materials

Titanium dioxides

Merck name	INCI	Properties	Description
Eusolex® T-AVO	Titanium dioxide (nano), Silica	Hydrophilic powder, can also be added to oil phase	Alumina free, nature-identical, for ,green` cosmetics, pushes Avobenzone efficacy
Eusolex® T-EASY*	Titanium Dioxide (nano), Silica, Cetyl Phosphate	Hydrophobic powder, can also be added to water phase	Alumina free, excellent compatibility with demanding raw materials
Eusolex® T-PRO	Titanium Dioxide (nano), Alumina, Manganese Dioxide	Hydrophilic powder, can also be added to oil phase	The transparent anti-aging pigment, nature-identical, for ,green` cosmetics
Eusolex® T-S	Titanium Dioxide (nano), Alumina, Stearic Acid	Hydrophobic powder	Vegetable derived surface coating, nature-identical, for ,green` cosmetics

*not available for Europe



Test materials

Filler

Merck name	INCI	Properties	Description
RonaFlair® Balance® Blue	Titanium dioxide, Mica, Tin oxide	Bluish- white powder medium coverage	Helps to compensate a rather yellowish skin base, e.g. of Asian skin alone or in combination with Balance Gold and Red.
RonaFlair® Balance® Red	Titanium dioxide, Mica, Tin oxide	Reddish white powder medium coverage	Adds natural freshness and luminosity to any skin type. Can be combined with Balance Gold and Blue to modify any existing skin tone.
RonaFlair® Balance® Green	Titanium dioxide, Mica, Tin oxide	Greenish-white powder medium coverage	Provides a visible effect due to its intensive interference. Effective in compensating reddish parts of the skin.
RonaFlair® Balance® Gold	Titanium dioxide, Mica, Tin oxide	Yellowish white powder high coverage	Provides high Chroma. Helps to balance out slightly reddish skin. Darker skin types will be brightened nicely.



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